



FLAKE ICE MAKER

FM-1800ALKE-CO2-SB
FM-1800ALKE-CO2N-SB

PARTS LIST

[HE]

F141, F141-C106

K-1 MAR. 2020

List of Specifications

MODEL	MODEL NUMBER	SPEC
FM-1800ALKE-CO2-SB	F141	Chasiss:SUS304, Refrigerant:R744
FM-1800ALKE-CO2N-SB	F141-C106	Nugget type; Chasiss:SUS304, Refrigerant:R744

AUXILIARY CODE

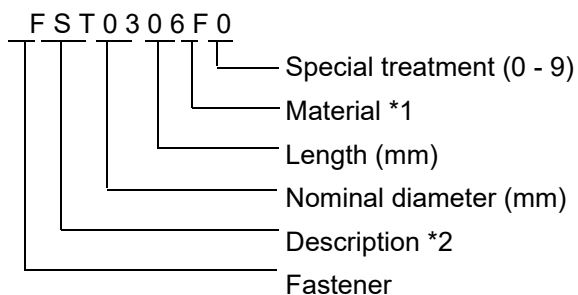
U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

FASTENER PART NUMBER

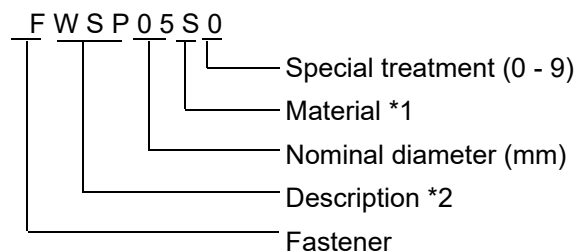
SCREWS



*1 Material

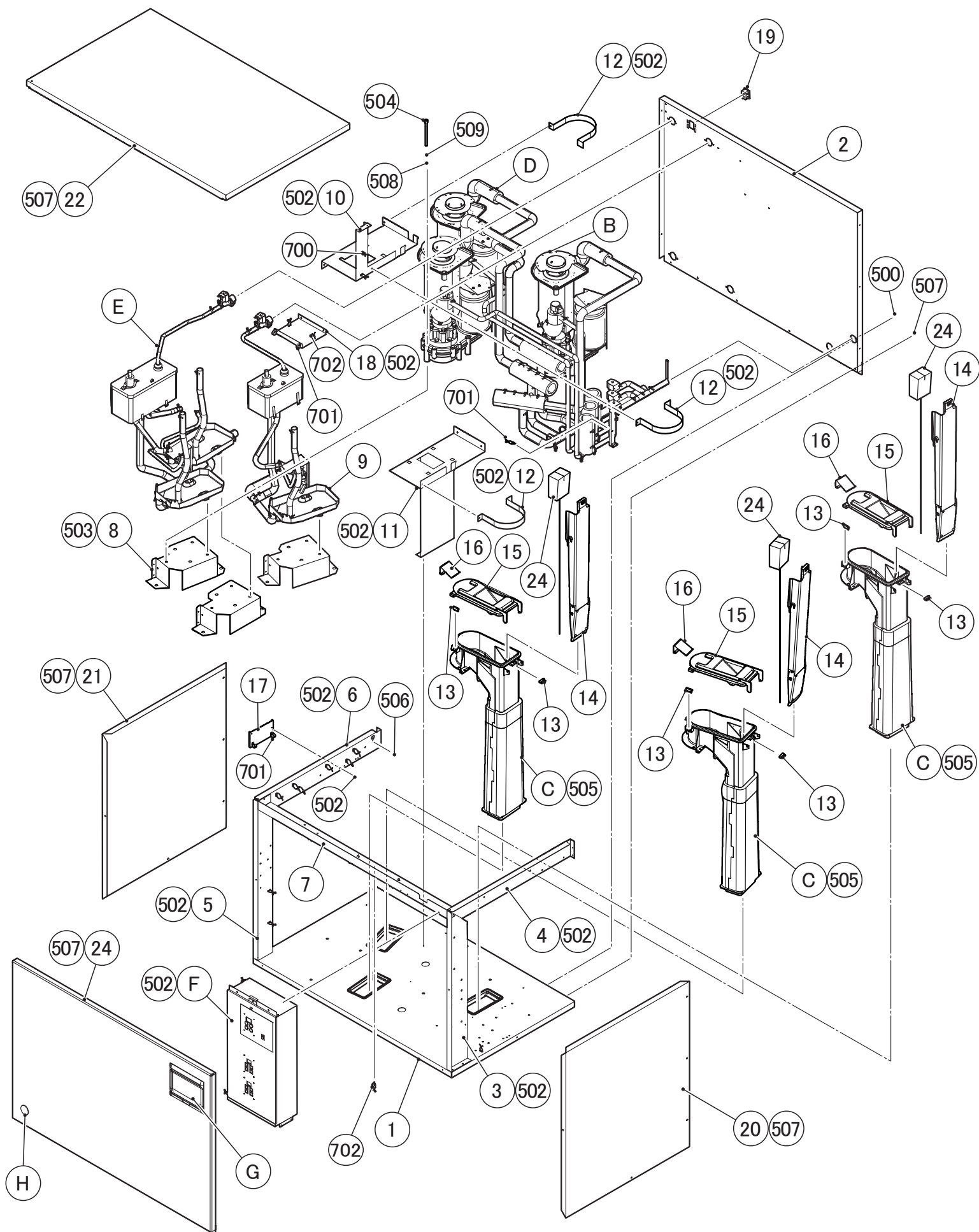
F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut



MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

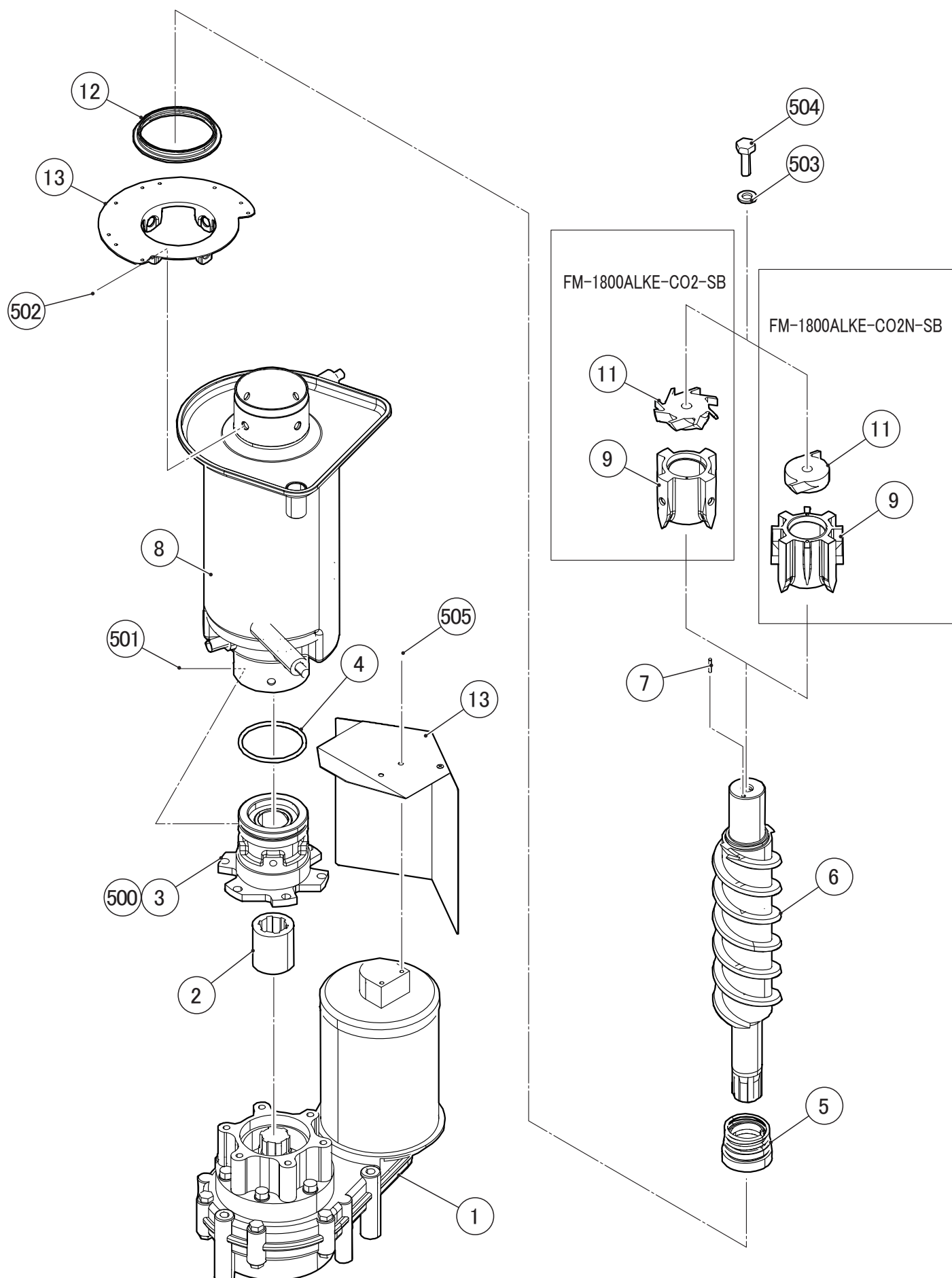
TITLE: **A. ICE FLAKER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				K-1 and later					
B	ICE MAKING UNIT	F141	278630A01	3					
		F141-C106	278630A02	3					
C	SPOUT ASSY - CHUTE 70		268065A02	3					
D	REFRIGERATION CIRCUIT		128666A01	1					
E	WATER CIRCUIT		122589A01	1					
F	CONTROL BOX ASSY		279320A01	1					
G	WINDW PANEL ASSY		348243A03	1					
H	LABEL LOCATION		279379A03	1					
K	ACCESORIES		A03815-01	1					
1	CHASSIS		266394G01	1					
2	REAR PANEL		128489M01	1					
3	SIDE FRAME (R1)		264212M01	1					
4	SIDE FRAME (R2)		264213M01	1					
5	SIDE FRAME (L1)		264214M01	1					
6	SIDE FRAME (L2)		264215M01	1					
7	FRONT FRAME		264416M01	1					
8	BRACKET - GEAR MOTOR		374371G01	3					
9	DRAIN PAN		261640P01	3					
10	BRACKET-RESERVOIR		264083M01	1					
11	BRACKET(B)-RESERVOIR		260028M01	1					
12	BAND		475195M01	3					
13	REED SWITCH		P02940-01	6					
14	ACTUATOR	F141	382184G02	3					
		F141-C106	382184G01	3					
15	SPOUT COVER - 70		263887G01	3					
16	SPRING - SPOUT		478013M01	3					
17	BRACKET-WATER SUPPLY		476650M01	1					
18	BRACKET-WATER SUPPLY		375042M01	1					
19	CONNECTOR		P00246-01	1					
20	SIDE PANEL (R)		262071M01	1					
21	SIDE PANEL (L)		261989M01	1					

MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

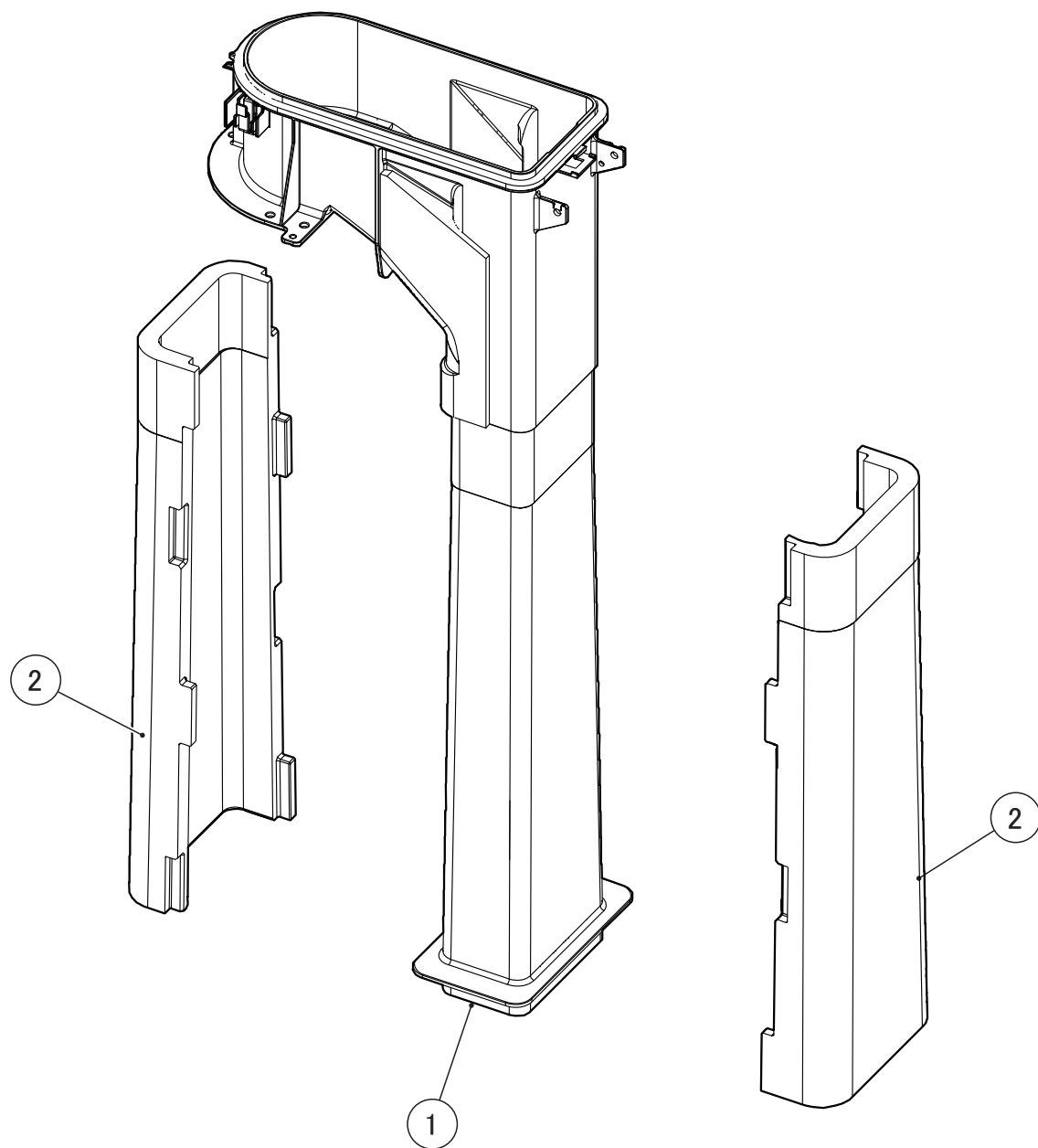
TITLE: A. ICE FLAKER ASSY

[illegible]



MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB TITLE: **B. ICE MAKING UNIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 L-1	L-2 and later			
1	GEAR MOTOR		466223-01	1	-			
			P05525-01	-	1			
2	COUPLING		414137-01	1	1			
3	BEARING (LOWER)		206657G02	1	1			
4	O-RING		7616-G065	1	1			
5	MECHANICAL SEAL		432492-03	1	1			
6	AUGER		120863G02	1	1			
7	PIN		713S-0416	1	1			
8	EVAPORATOR		278615G01	1	1			
9	EXTRUDING HEAD-70F	F141	327097G06	1	1			
	EXTRUDING HEAD-70N	F141-C106	216531G06	1	1			
10	FLANGE - 70		387431M01	1	1			
11	CUTTER	F141	317071-02	1	1			
		F141-C106	327145-01	1	1			
12	PACKING - SPOUT		473494R01	1	1			
13	COVER-GEAR MOTOR		475224G01	1	1			
14	BELT HEATER - 70	F141-C106	P03243-01	1	1			
500	HEX.HEAD BOLT W/WASHER (SW)		461888-01	6	6			
501	SCREW		P01719-01	4	4			
502	SEAL BOLT - M8		P01768-01	4	4			
503	SPRING WASHER		FWSP10S0	1	1			
504	SCREW-BOLT		458101-01	1	1			
505	HEX HEAD BOLT SW		FBK0410S0	2	2			

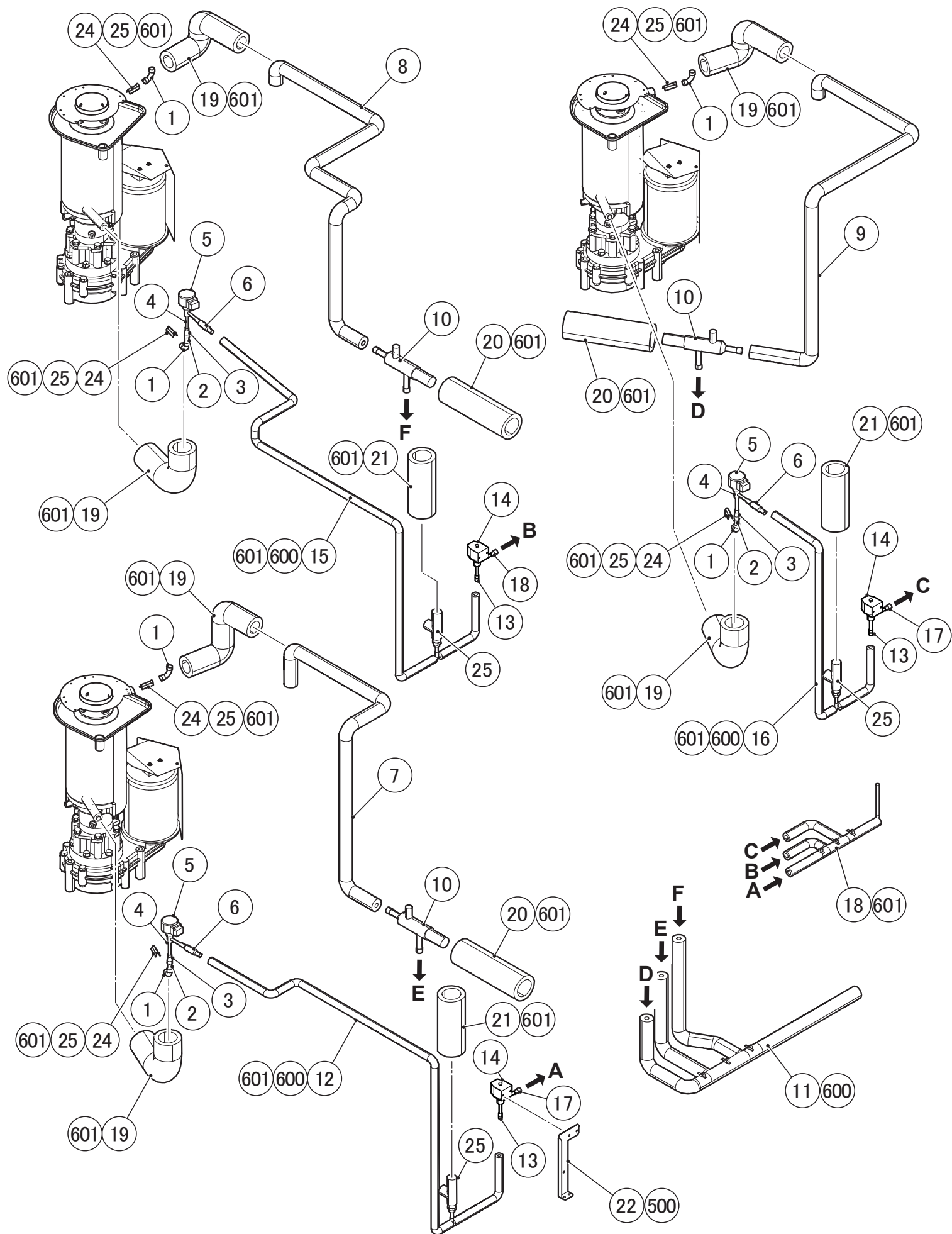


MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

TITLE: C. SPOUT ASSY - CHUTE 70

[illegible]

(K-1) and later



MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

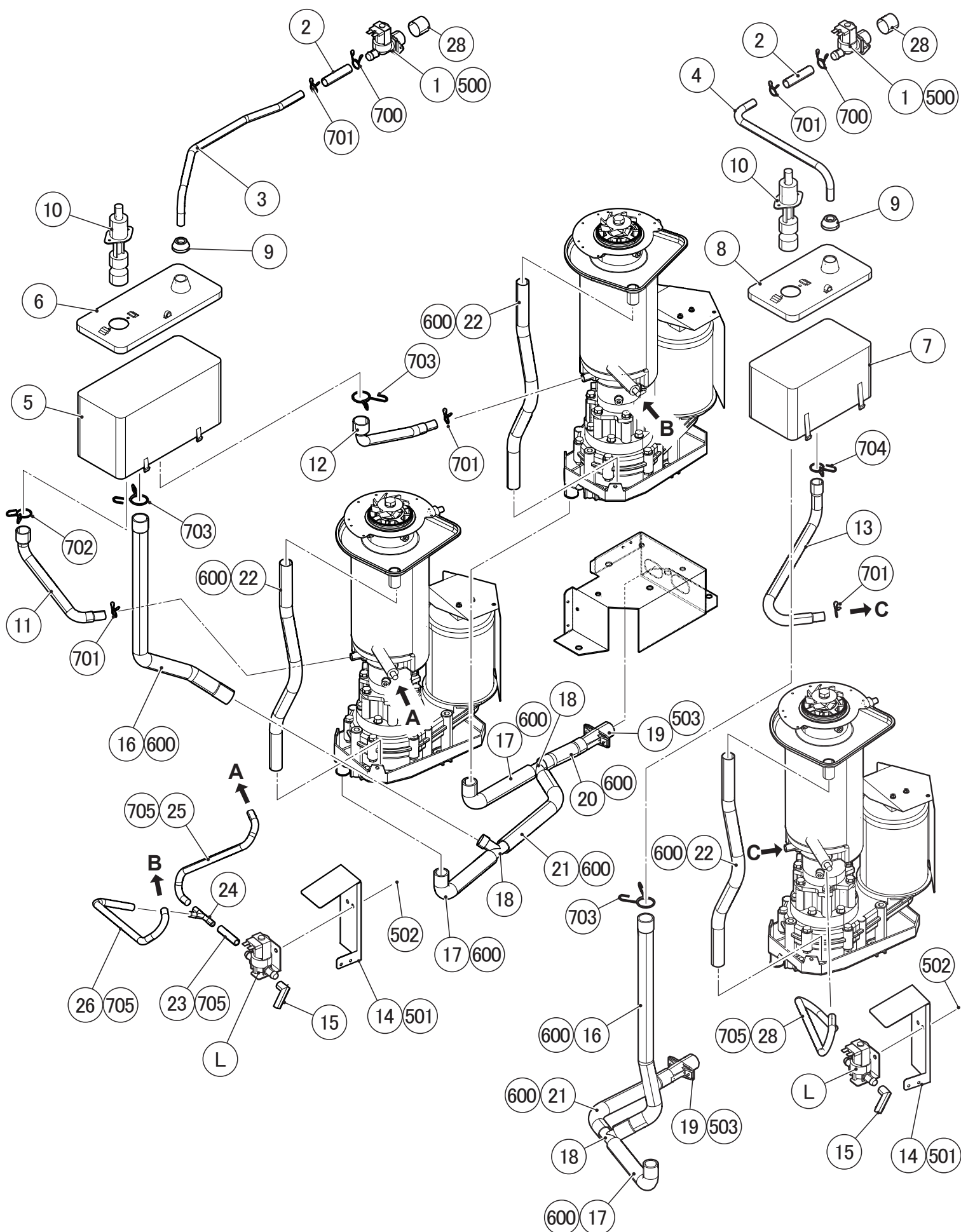
TITLE: D. REFRIGERATION CIRCUIT

[illegible]

FM-1800ALKE-CO2-SB
FM-1800ALKE-CO2N-SB

E. WATER CIRCUIT

(K-1) and later



MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

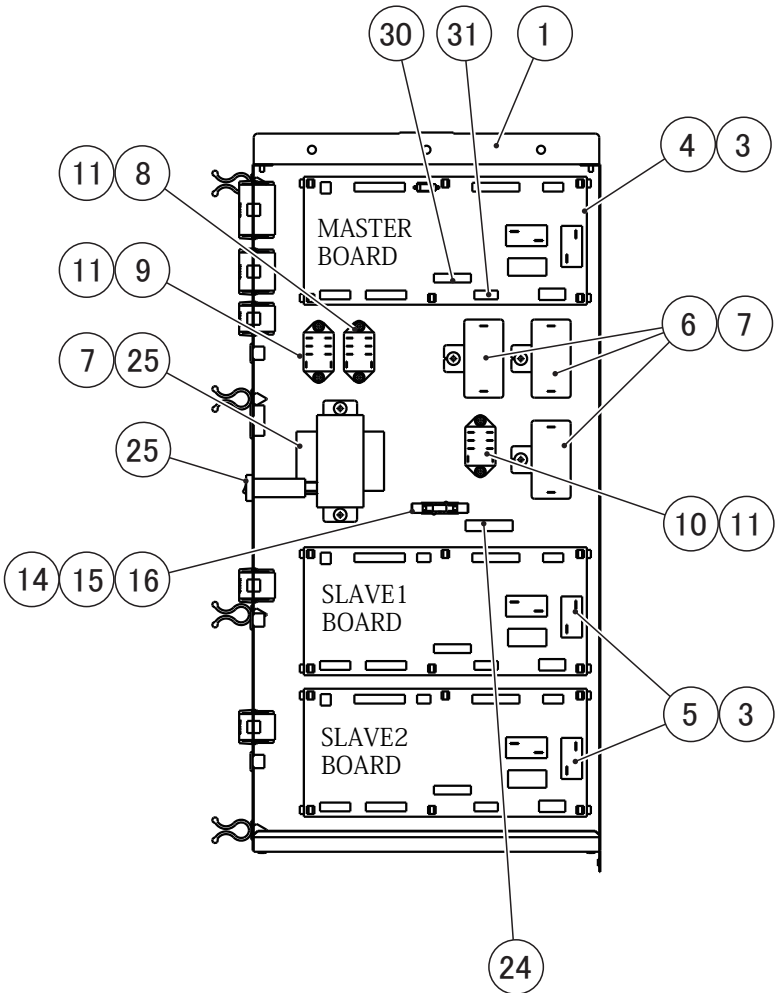
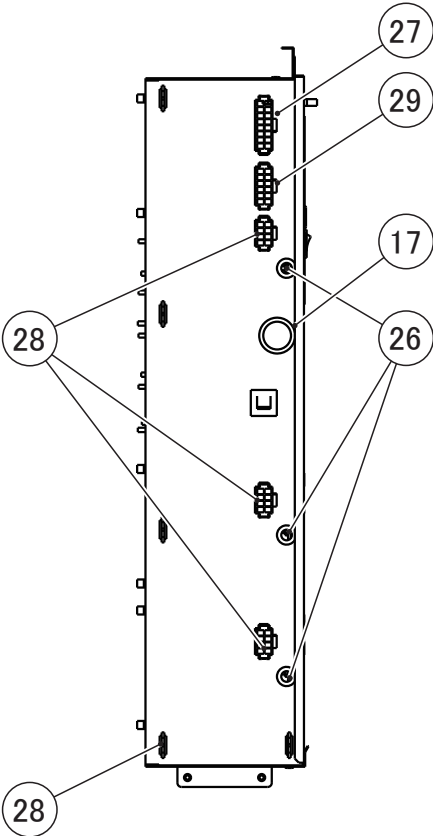
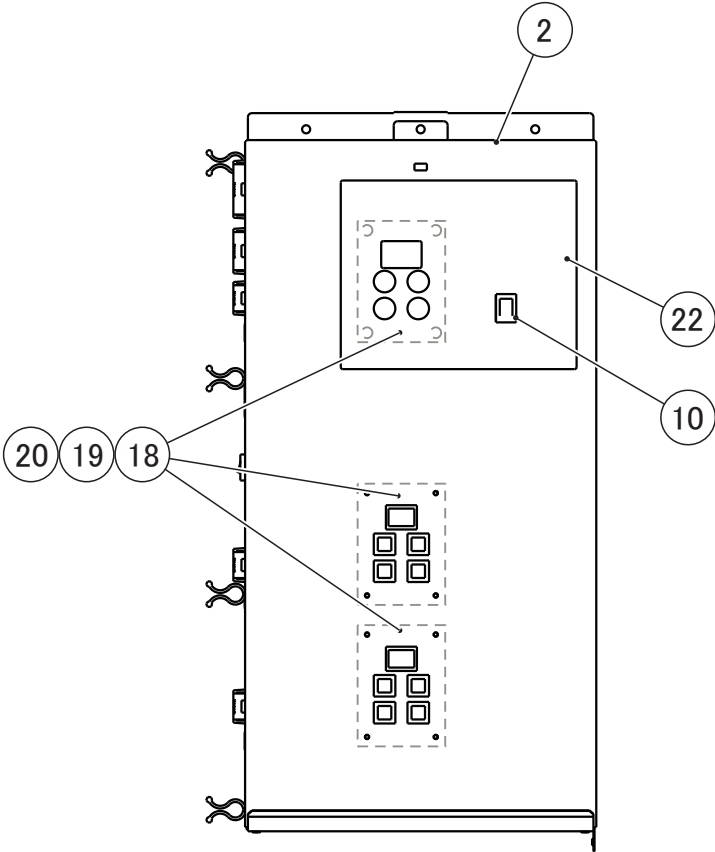
TITLE: **E. WATER CIRCUIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				K-1 and later					
L	WATER VALVE AY		486323A01	2					
1	WATER VALVE		P05353-01	2					
2	SILICONE HOSE		4Y6912R06	2					
3	PIPE-WATER SUPPLY		374379M01	1					
4	PIPE-WATER SUPPLY(B)		478282M01	1					
5	RESERVOIR (B)		114487-01	1					
6	RESERVOIR COVER		112582-01	1					
7	RESERVOIR		232626-01	1					
8	COVER - RESERVOIR		232627-01	1					
9	COVER - RESERVOIR INLET		415094-01	2					
10	FLOAT SWITCH		458279-01	2					
11	HOSE (A)		3E0016R01	1					
12	HOSE (B)		3E0017R01	1					
13	HOSE (C)		374923R01	1					
14	VALVE BRACKET		461831-01	2					
15	DRAIN PIPE		460263-01	2					
16	HOSE(B)		360004-01	2					
17	HOSE(C)		475198G01	3					
18	TEE		364488-01	3					
19	DRAIN PIPE		321035-01	2					
20	PVC Hose - FSA		HD2226115	1					
21	PVC Hose - FSA		HD2226300	2					
22	PVC Hose - FSA		HD1922500	3					
23	PVC Hose (Food Grade)		HD0912050	1					
24	JOINT		450297-04	1					
25	PVC Hose - FSA		HD0912380	1					
26	PVC Hose - FSA		HD0912520	1					
27	PVC Hose (Food Grade)		HD0912650	1					
28	CAP		417323-01	2					
500	HEX HEAD BOLT		FBF0408S0	4					

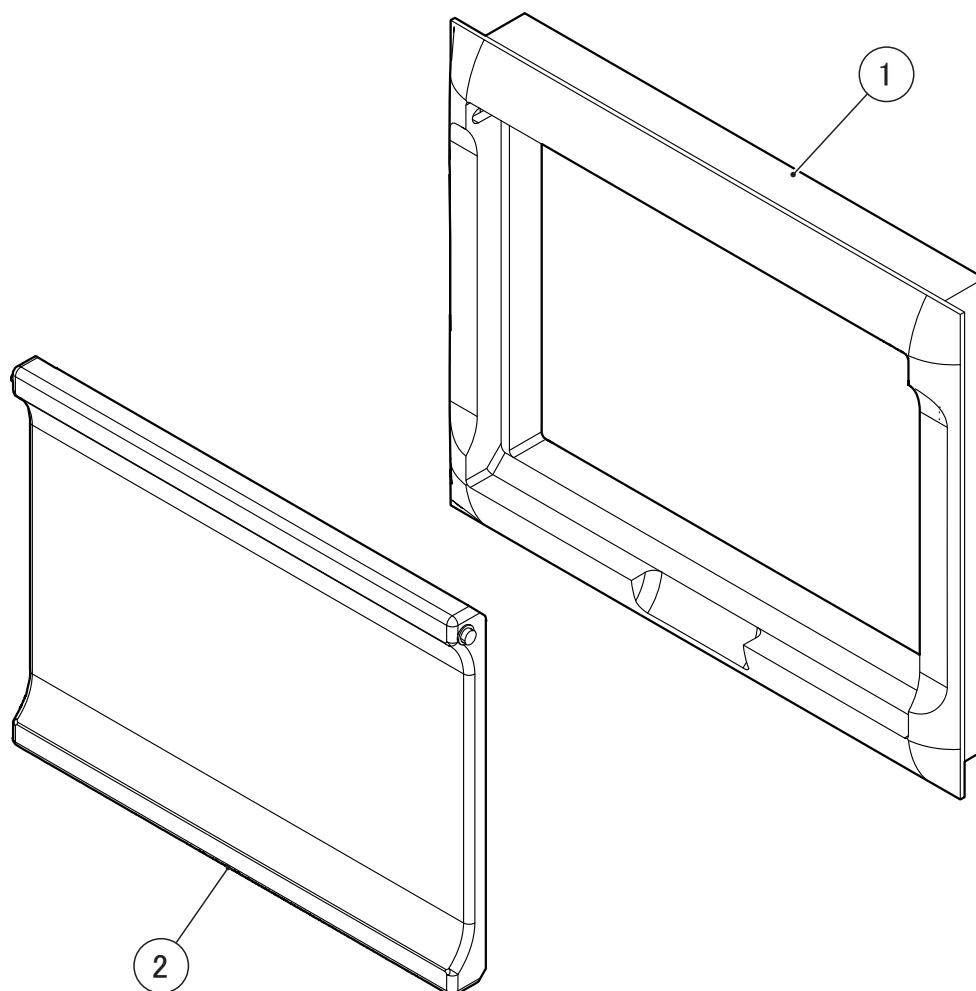
MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

TITLE: E. WATER CIRCUIT

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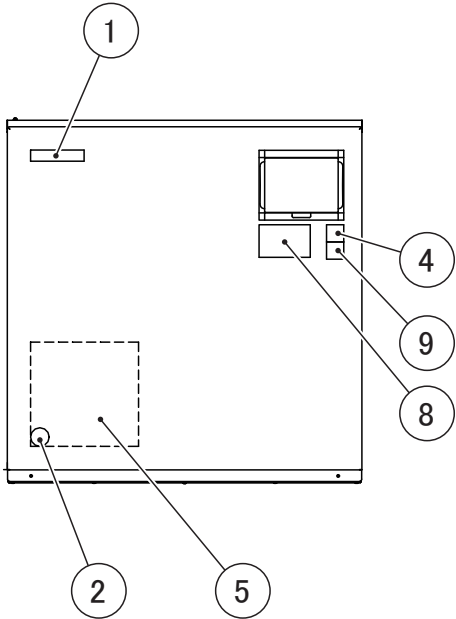
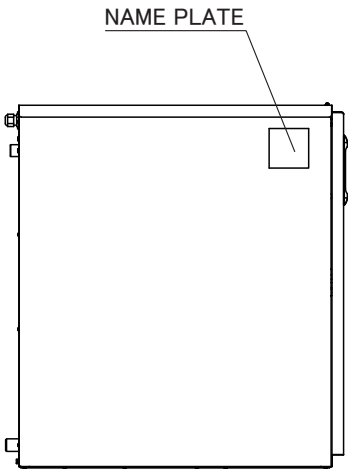
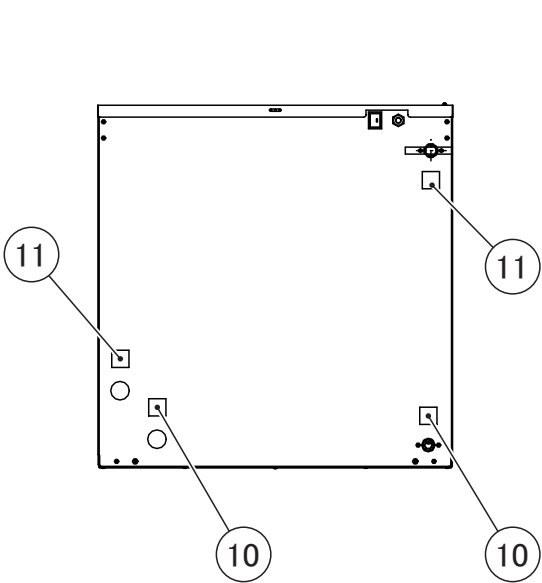
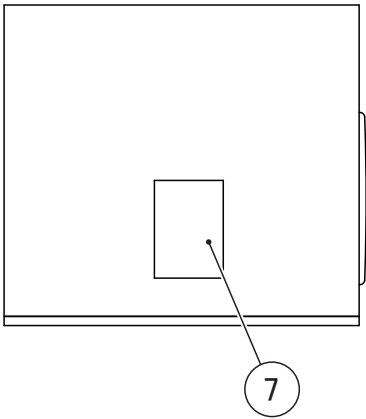
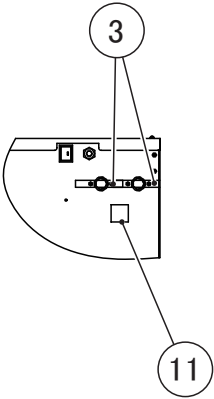
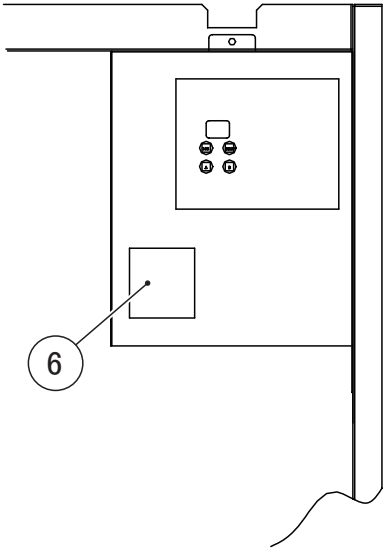


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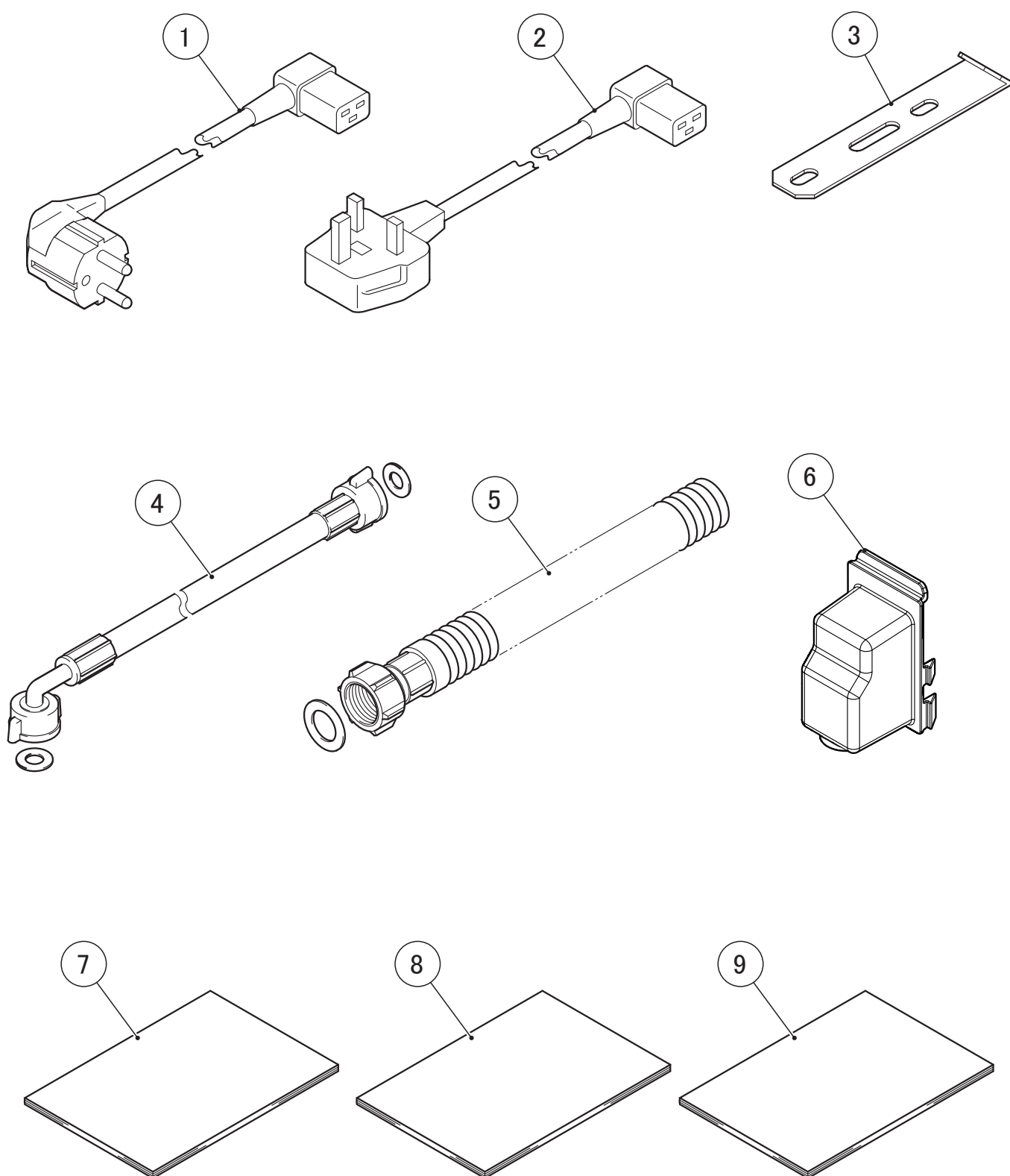
MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB TITLE: **G. WINDW PANEL ASSY**

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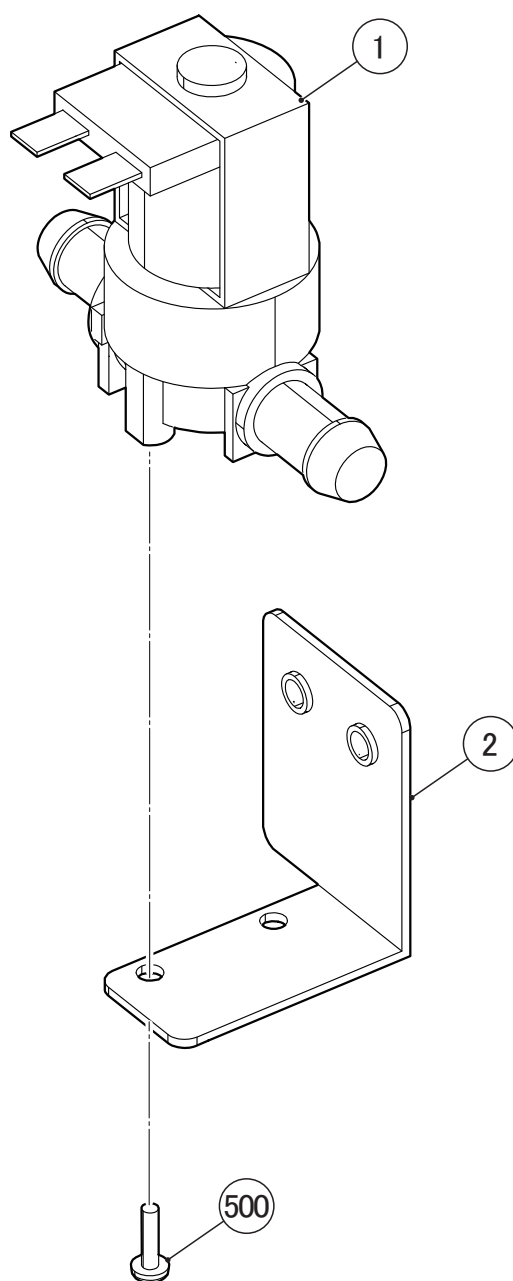
MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB TITLE: **H. LABEL LOCATION**

[illegible]



MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB TITLE: **J. ACCESSORIES**

[illegible]



MODEL: **FM-1800ALKE-CO2-SB**
FM-1800ALKE-CO2N-SB

TITLE: K. WATER VALVE AY

[illegible]