



CUBELET ICE DISPENSER

DCM-60KE(-P)-HC

PARTS LIST

[GENERAL]

L030, L030-C101, L031, L031-C101
L030-C301, L031-C301

J-1 MAR. 2019
K-1 JAN. 2020
K-2 DEC. 2021

List of Specifications

MODEL	MODEL NUMBER	DESTINATION	SPEC
DCM-60KE-HC	L030	CONTINENTAL	50Hz
	L030-C101	UK	50Hz
	L030-C301	CHINA	50Hz
DCM-60KE-P-HC	L031	CONTINENTAL	50Hz
	L031-C101	UK	50Hz
	L031-C301	CHINA	50Hz

AUXILIARY CODE

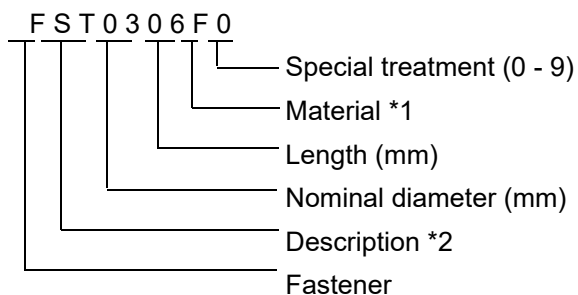
U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

FASTENER PART NUMBER

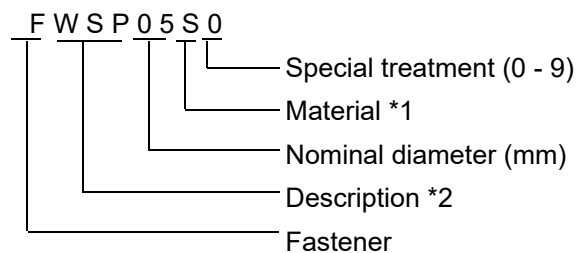
SCREWS



*1 Material

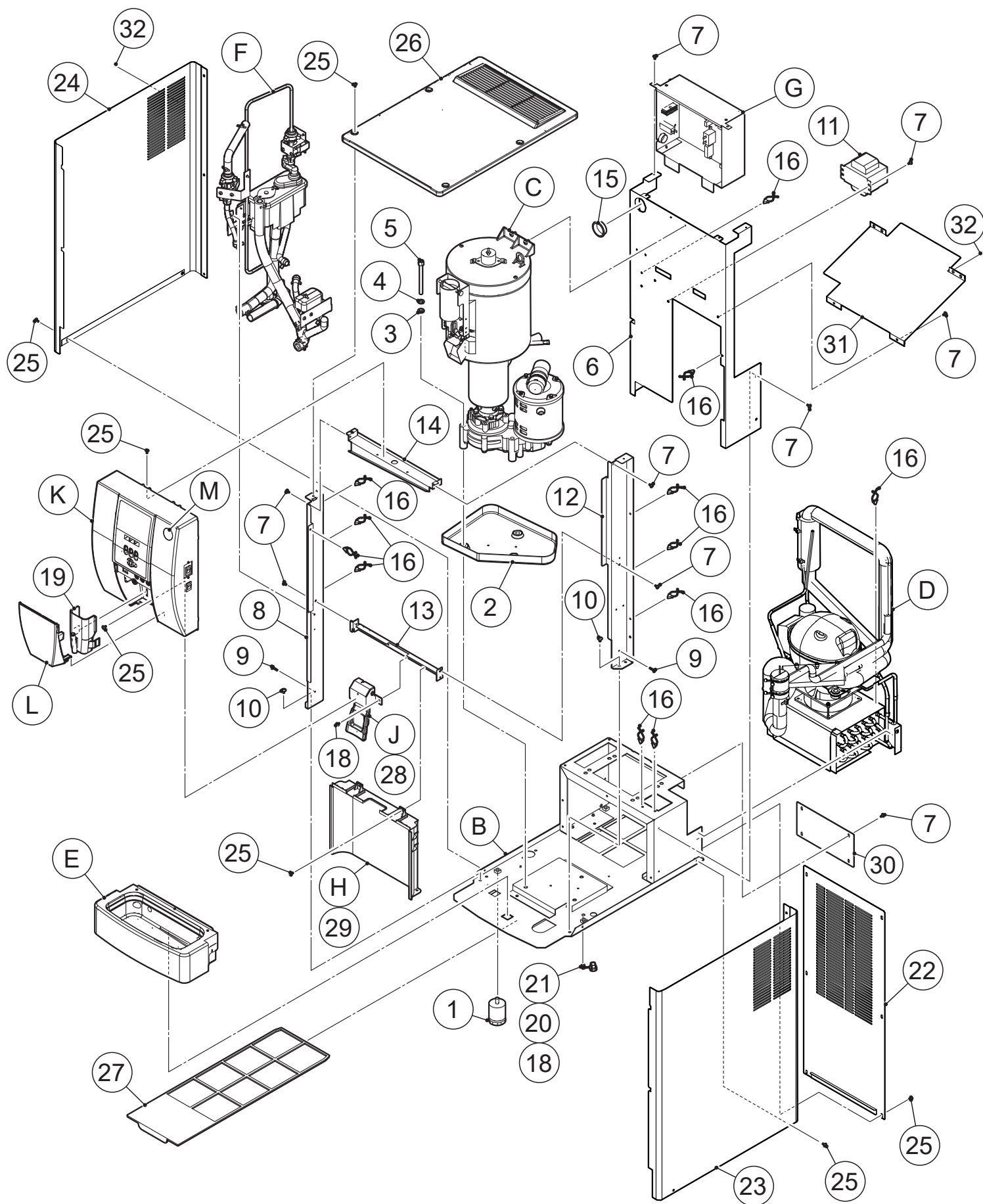
F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

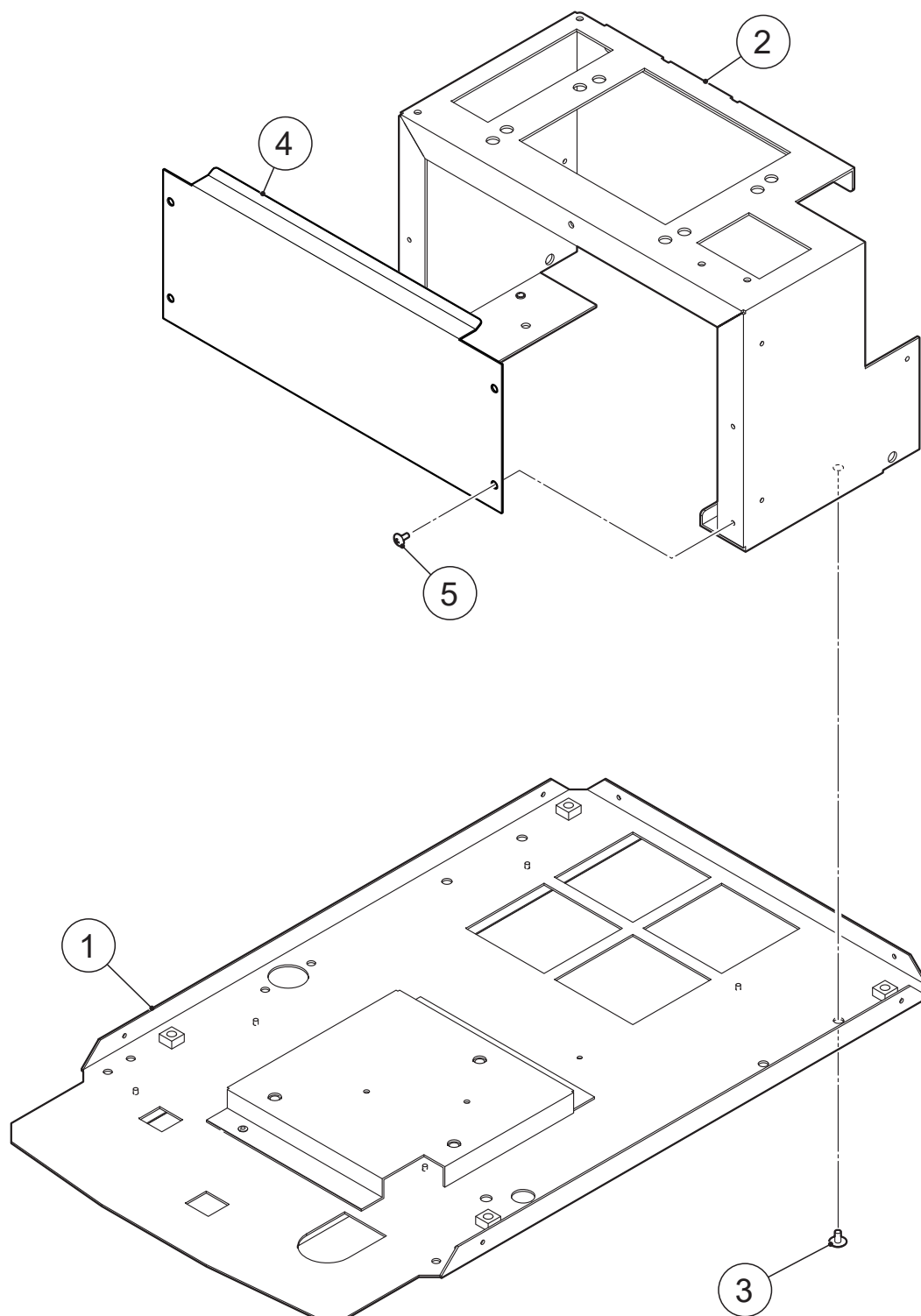


MODEL: **DCM-60KE(-P)-HC**TITLE: **A. ICE DISPENSER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
B	BASE ASSY		379014A01	1				
C	ICE MAKING UNIT		262218A01	1				
D	REFRIGERATION CIRCUIT		127837A01	1				
E	DRAIN PANEL ASSY		374966A01	1				
F	WATER CIRCUIT		121904A01	1				
G	CONTROL BOX ASSY	L030, L030-C101	262214A03	1				
		L031, L031-C101	262214A04	1				
H	FRONT PANEL ASSY - 60LO	L030, L030-C101	374977A01	1				
J	LEVER - UNIT	L030, L030-C101	262217A02	1				
K	FRONT PANEL (UP)		121905A01	1				
L	FRONT COVER		374962A01	1				
M	LABEL LOCATION	L030, L030-C101	127878A01	1				
		L031, L031-C101	127878A02	1				
T	ACCESSORIES	L030, L030-C101 L031, L031-C101	A02554-01	1				
		L030-C301, L031-C301	A02554005	1				
1	LEG		458051-02	4				
2	DRAIN PAN - GM		259846P01	1				
3	SEAL WASHER		458299-01	3				
4	SPRING WASHER		FWSP08S0	3				
5	SCREW - M8		458298-02	3				
6	PLATE		127834M01	1				
7	TRUSS HEAD SCREW		FST0408F0	21				
8	FRAME (L)		264000M01	1				
9	TRUSS HEAD TAPPING SCREW T2		FT20416F0	2				
10	TRUSS HEAD SCREW		FST0508F0	4				
11	TRANSEFOMER		P02552-01	1				
12	FRAME (R)		263999M01	1				
13	CENTER FRAME		377811M01	1				
14	TOP FRAME		376455M01	1				
15	BUSHING		420470-06	1				

MODEL: **DCM-60KE(-P)-HC**TITLE: **A. ICE DISPENSER ASSY**

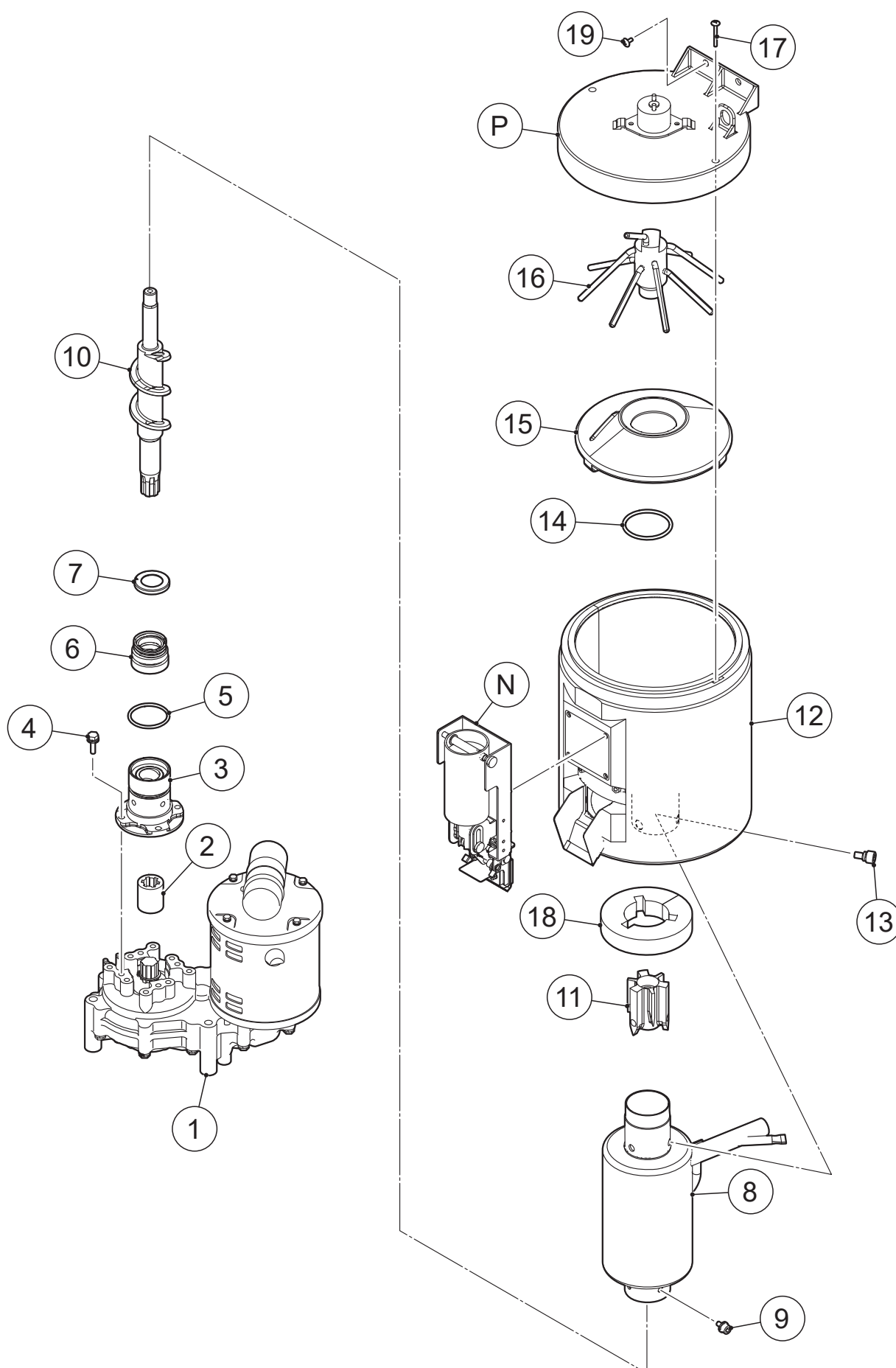
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
16	CLAMP		P05216-01	14				
18	PAN HEAD SCREW SW		FSK0408S0	3				
19	SPOUT		259891P01	1				
20	POWER CORD	L030, L031	P02697-01	1				
		L030-C101, L031-C101	P02698-01	1				
		L030-C301, L031-C301	P00193-01	1				
21	BUSHING		448949-01	1				
22	REAR PANEL		127739M01	1				
23	SIDE PANEL (R)		127740M01	1				
24	SIDE PANEL (L)		127741M01	1				
25	TRUSS HEAD SCREW P		FSG0408S0	19				
26	TOP PANEL - 115		121228P01	1				
27	AIR FILTER		341489G01	1				
28	BRACKET - BOTTON	L031, L031-C101	376725M01	1				
29	FRONT PANEL (L01) - 60AD	L031, L031-C101	376810G01	1				
30	BACK PLATE		379018M01	1				
31	SEPARETOR		388990M01	1				
32	NYLON TIE		7920-0011	2				



MODEL: **DCM-60KE(-P)-HC**

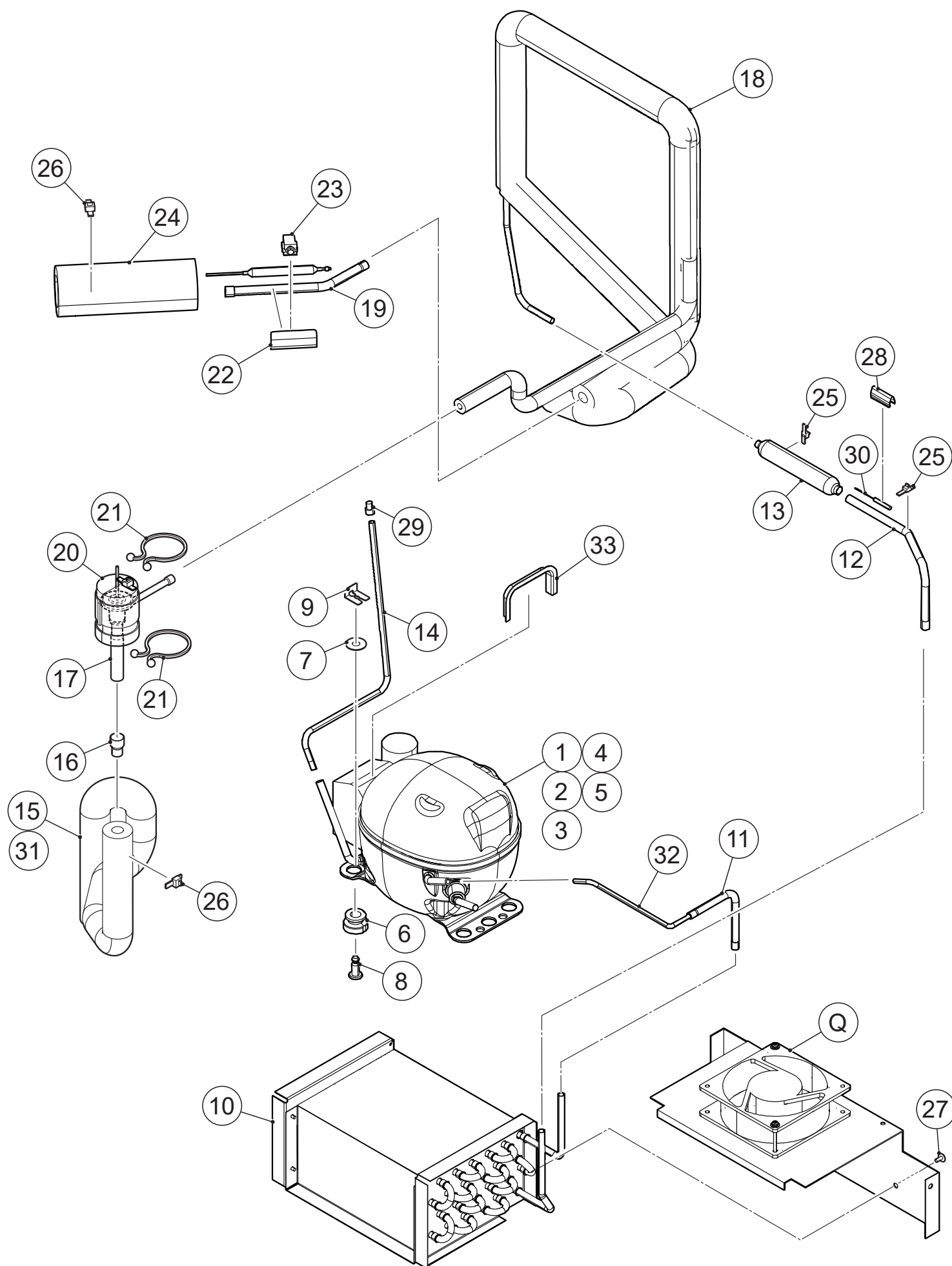
TITLE: **B. BASE ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	BASE - SP		264217G01	1				
2	COMPRESSOR BRACKET		122886M01	1				
3	TRUSS HEAD SCREW		FST0508F0	4				
4	COMPRESSOR BRACKET (B)		379541M01	1				
5	TRUSS HEAD SCREW		FST0408F0	4				



MODEL: **DCM-60KE(-P)-HC**TITLE: **C. ICE MAKING UNIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				J-1 and later			
N	SHUTTER ASSY		121220A03	1			
P	COVER - BIN ASSY		217866A01	1			
1	GEARMOTOR		P02068-02	1			
2	COUPLING - SPLINE		418316-01	1			
3	HOUSING		383613G02	1			
4	BOLT		458660-01	4			
5	O-RING		7618-G040	1			
6	MECHANICAL SEAL		432491-03	1			
7	RING		432494-01	1			
8	EVAPORATOR (AD)		374941G02	1			
9	SCREW		P01718-01	4			
10	AUGER		271422G01	1			
11	EXTRUDING HEAD 45C		327236G07	1			
12	STORAGE BIN		264176G01	1			
13	SEAL BOLT - M8		P01768-02	3			
14	O-RING		7618-P048	1			
15	DRIP RING		317685-02	1			
16	AGITATOR		348966G01	1			
17	TRUSS HEAD SCREW		FST0430S0	2			
18	COVER - CASING		471716P01	1			
19	TRUSS HEAD SCREW		FST0408S0	2			



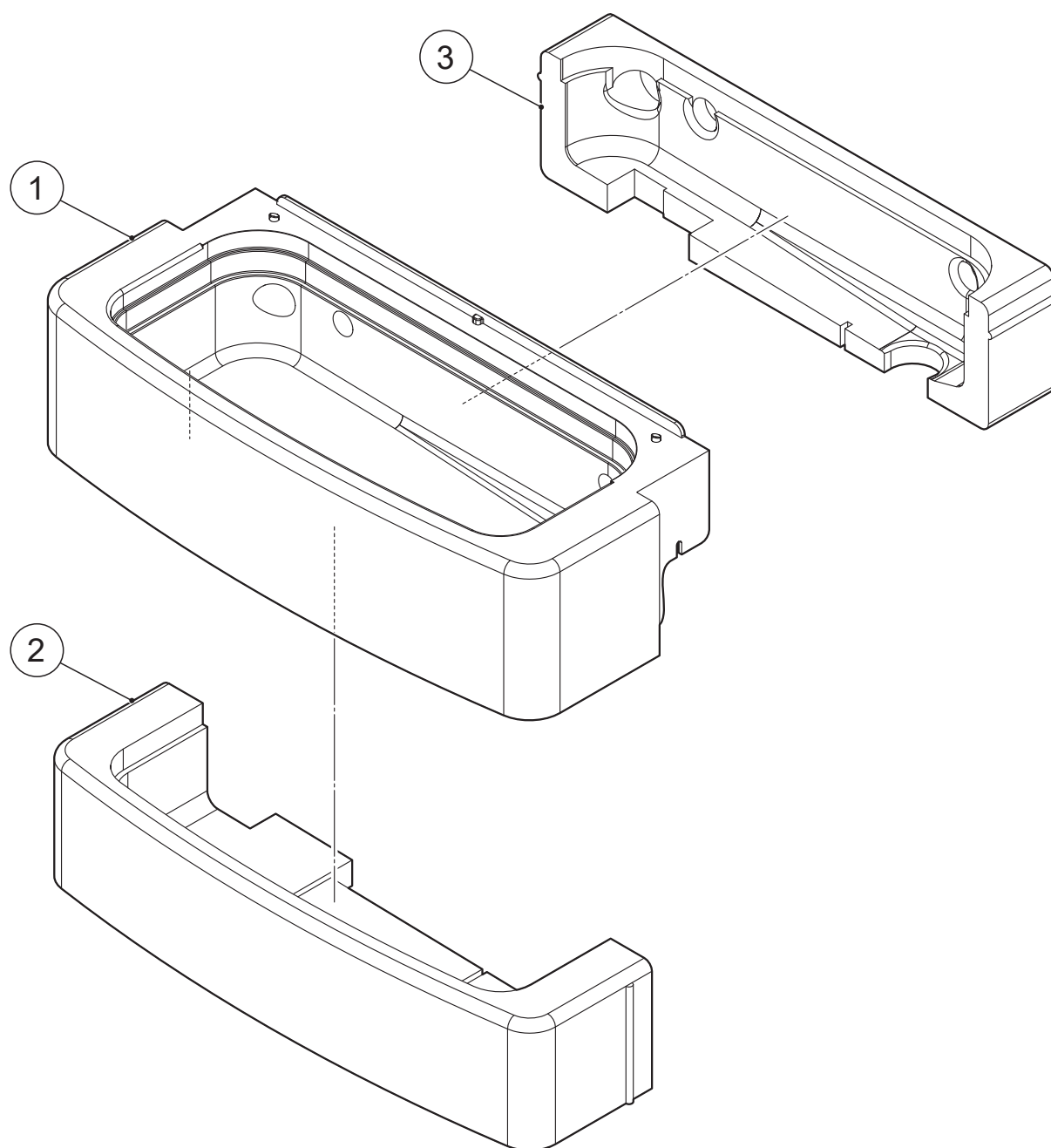
MODEL: **DCM-60KE(-P)-HC**TITLE: **D. REFRIGERATION CIRCUIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
Q	FAN MOTOR ASSY		388997A01	1				
1	COMPRESSOR		P04174-01	1				
2	STARTING RELAY		P04176-01	1				
3	COVER		P04178-01	1				
4	CORD RELIEF		4A3264-01	1				
5	START CAPACITOR		452765-01	1				
6	GROMMET		450897-01	4				
7	WASHER CUSHION		P02793-01	3				
8	STEEL PIN		452255-01	3				
9	CLIP		452256-01	3				
10	CONDENSER		P04142-01	1				
11	COPPER TUBE - DISCHARGE	COPPER TUBE - DISCHARGE (277036G01)	484967M01	1				
12	COPPER TUBE - LIQUID		482346M01	1				
13	DRIER		P00026-01	1				
14	COPPER TUBE (A) - ACCESS		485011M01	1				
15	COPPER TUBE - EVA INLET	COPPER TUBE - EVA INLET (377167G01)	377167M01	1				
16	REDUCER		421904-01	1				
17	EXPANSION VALVE		P04179-01	1				
18	HEAT EXCHANGER		127745G01	1				
19	COPPER TUBE (B)2		390356M01	1				
20	VALVE COVER		3Y3196P01	1				
21	CLAMP		P00752-01	2				
22	HOLDER - EXPV		451267-01	1				
23	CLAMP		443461-01	1				
24	INSULATION TUBE		H74262B15	1				
25	TIE	CV-150	7920-0003	3				
26	NYLON TIE	CV-250	7920-0011	7				
27	T2 TRUSS HEAD SCREW		FT20408F0	4				
28	THERMISTOR - HOLDER		458132-01	1				
29	LOCKRING STOPPER		P01677-01	1				

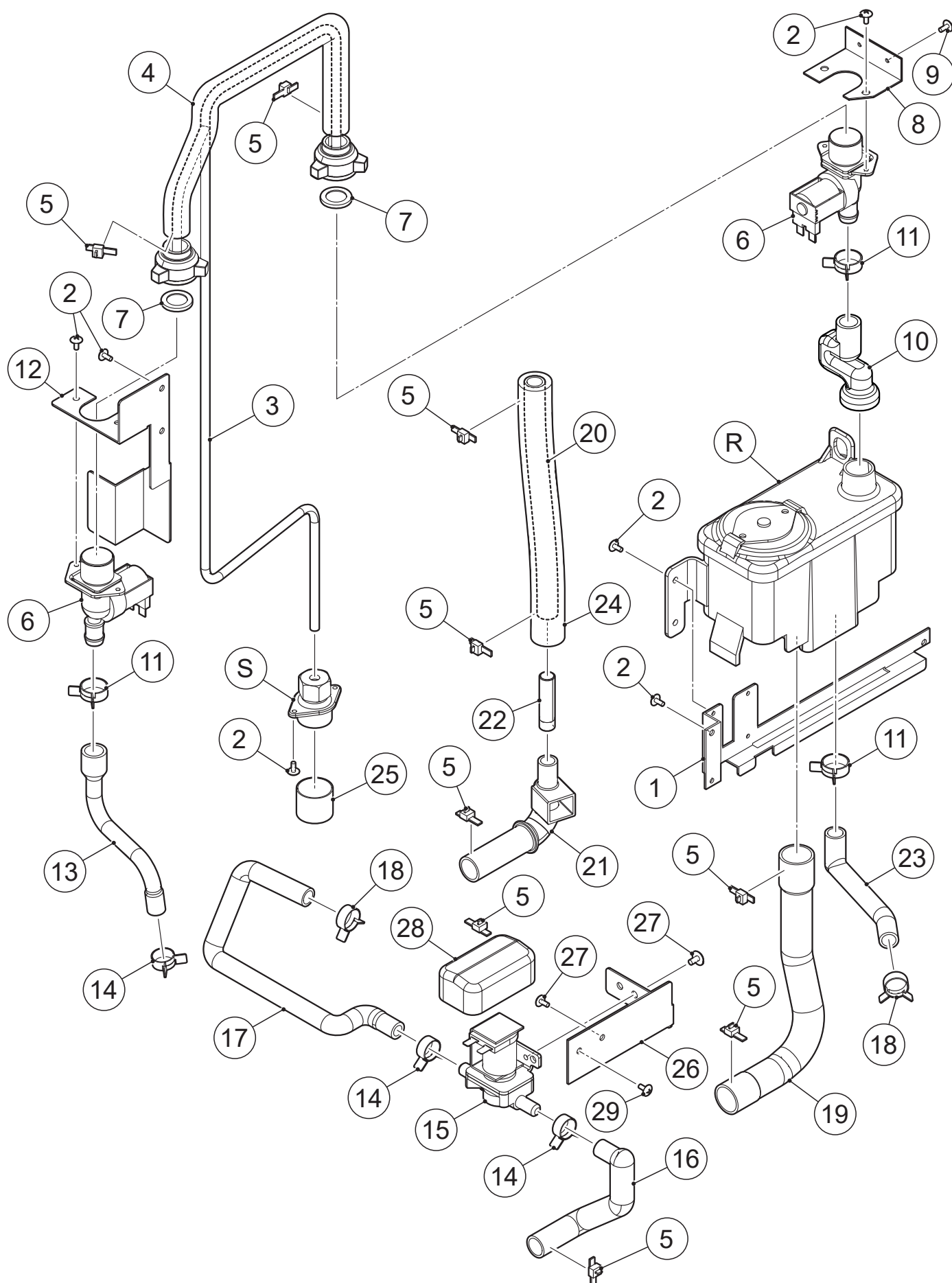
MODEL: **DCM-60KE(-P)-HC**

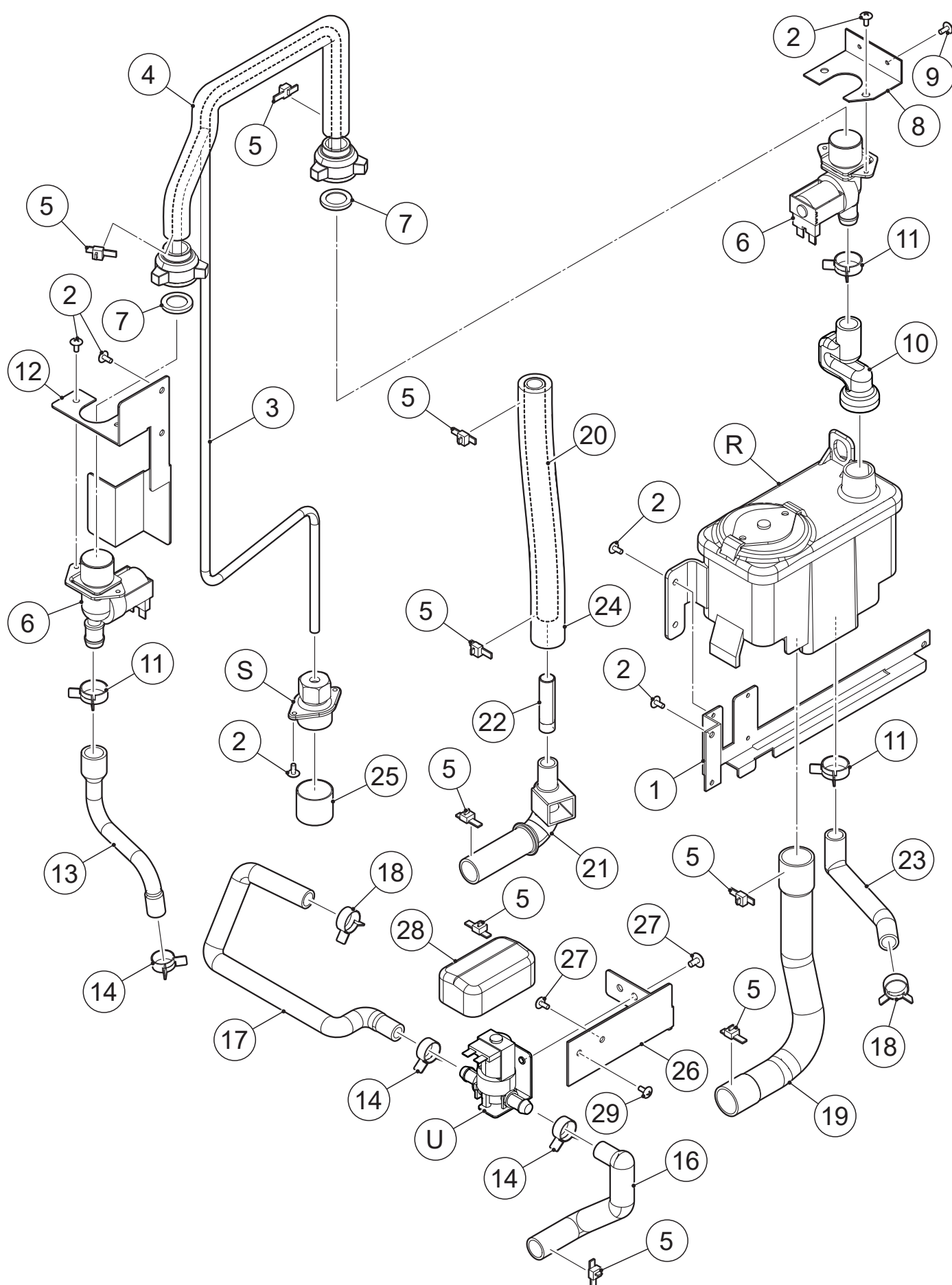
TITLE: **D. REFRIGERATION CIRCUIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
30	THERMISTOR		468656-01	1				
31	INSULATION TUBE	COPPER TUBE - EVA INLET (377167G01)	H71333660	1				
32	COPPER TUBE - DISCHARGE	COPPER TUBE - DISCHARGE (277036G01)	388866M01	1				
33	NEOBELT PC		446470-01	1				



MODEL: DCM-60KE(-P)-HC					TITLE: E. DRAIN PANEL ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				J-1 and later					
1	DRAIN PANEL		121229P01	1					
2	INSULATION (A) - DRAIN PANEL		121238Z01	1					
3	INSULATION (B) - DRAIN PANEL		121239Z01	1					

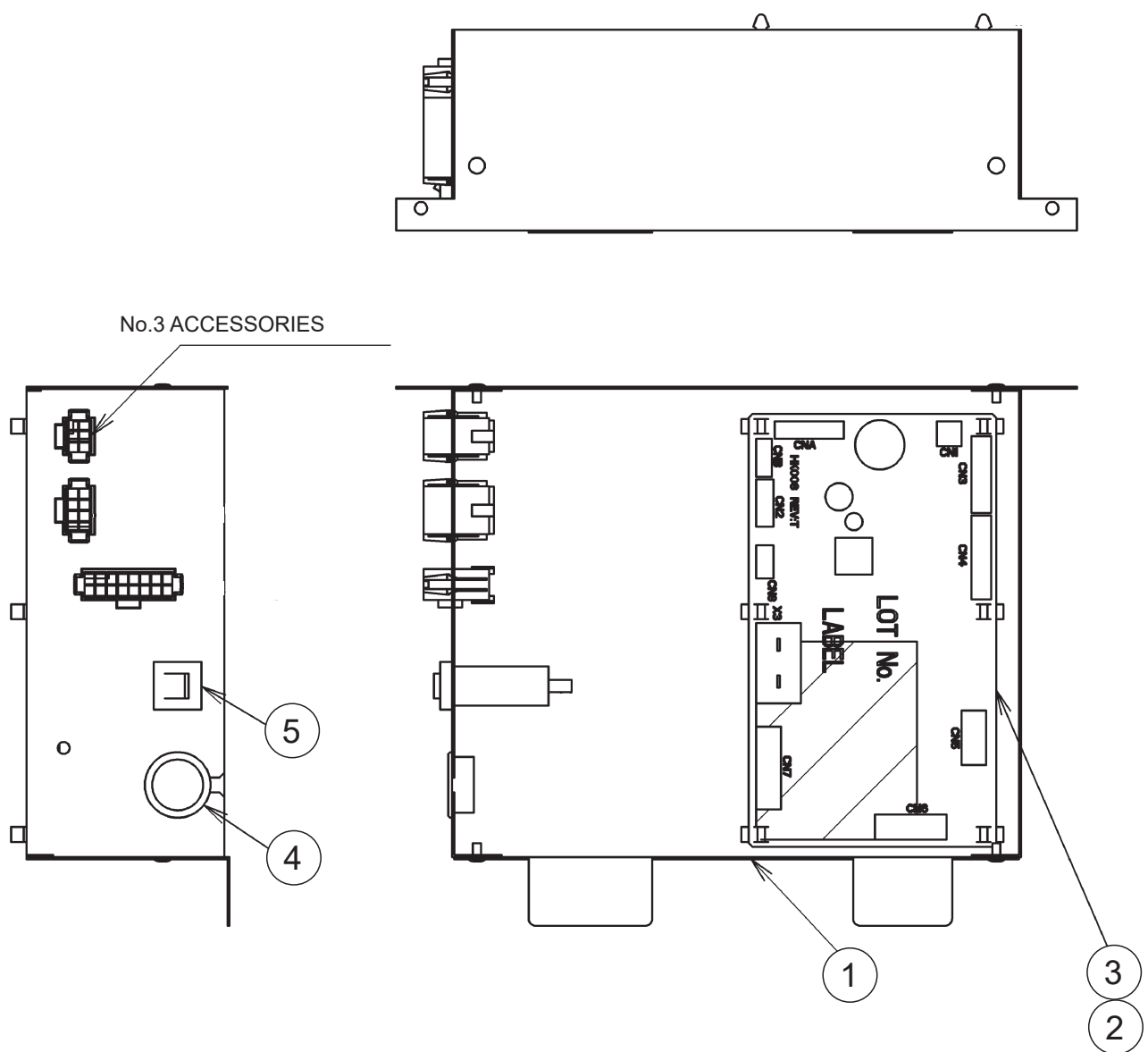




MODEL: **DCM-60KE(-P)-HC**TITLE: **F. WATER CIRCUIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 K-0	K-1 and later			
R	TANK ASSY		386275A01	1	1			
S	FITTING - WATER SUPPLY		376409A01	1	1			
U	WATER VALVE ASSY		486323A01	-	1			
1	RESERVOIR BRACKET		264207M01	1	1			
2	TRUSS HEAD SCREW		FST0408S0	12	12			
3	PIPE - WATER SUPPLY		376464G01	1	1			
4	INSULATION TUBE		H71020B48	1	1			
5	NYLON TIE	CV-200	7920-0010	11	11			
6	WATER VALVE		P05353-01	2	2			
7	PACKING - FILTER		480202G01	2	2			
8	BRACKET (A) - WV		478031M01	1	1			
9	TRUSS HEAD SCREW		FST0408F0	4	4			
10	HOSE - WATER SUPPLY		378371R01	1	1			
11	CLIP BAND		423866-05	3	3			
12	BRACKET(B) - WV		376449M01	1	1			
13	HOSE (B) - WATER SUPPLY		475485R01	1	1			
14	CLIP BAND		423866-01	3	3			
15	WATER VALVE		468655-01	1	-			
16	HOSE - WV OUTLET 2		379212R01	1	1			
17	HOSE(70) - EVA OUTLET		377146P01	1	1			
18	CLAMP		423866-04	2	2			
19	OVERFLOW HOSE - 60AD		374984G01	1	1			
20	HOSE (R)		334235-13	1	1			
21	HOSE 60 - GM DRAIN		376465G01	1	1			
22	CONNECTION PIPE		479221M01	1	1			
23	HOSE (60) - EVA INLET		475508R01	1	1			
24	INSULATION TUBE		H71626550	1	1			
25	CAP		417323-01	1	1			
26	VALVE BRACKET		377713M01	1	1			
27	TRUSS HEAD SCREW		FST0508F0	2	2			
28	COVER		463633-01	1	1			

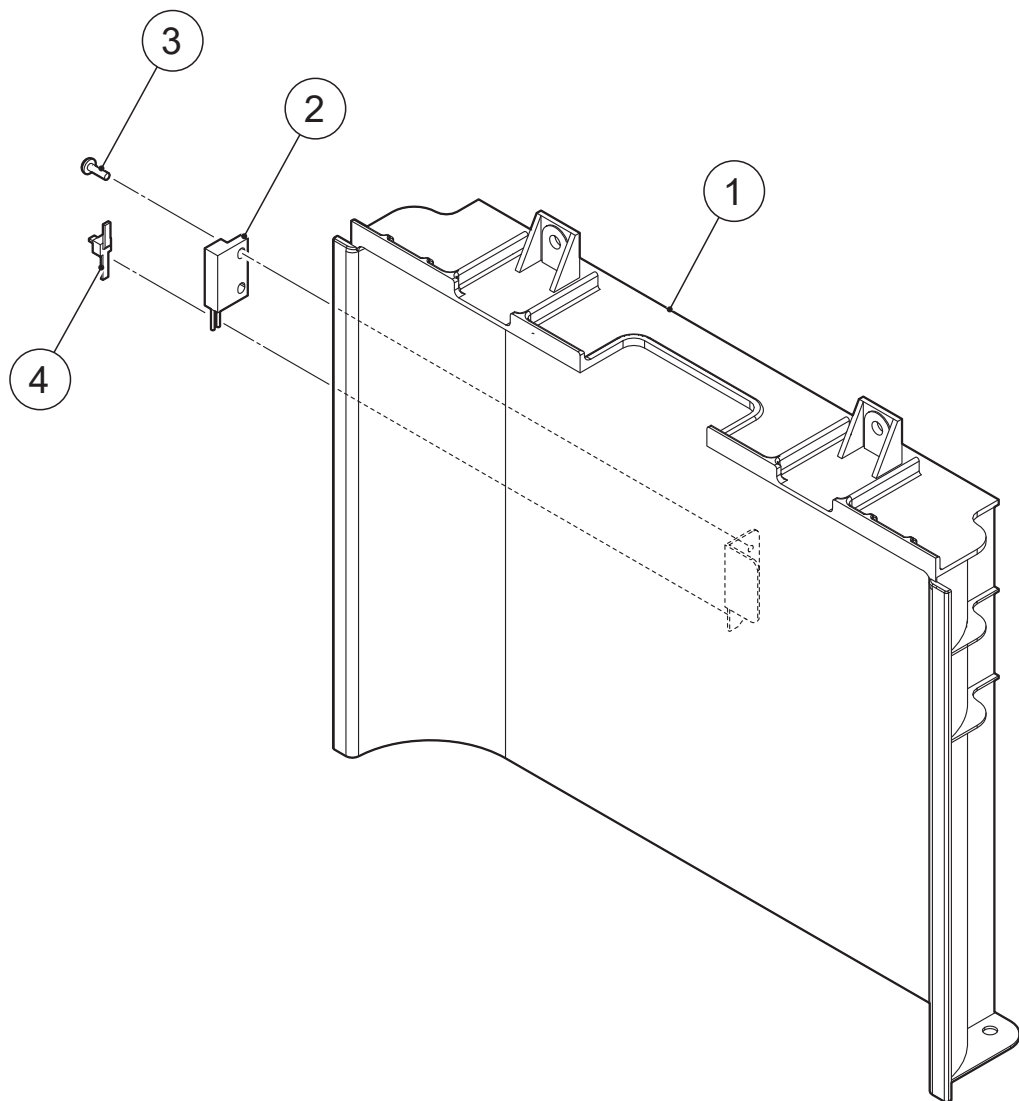
MODEL: DCM-60KE(-P)-HC				TITLE: F. WATER CIRCUIT				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 K-0	K-1 and later			
29	TRUSS HEAD SCREW		FST0408F0	4	4			



MODEL: **DCM-60KE(-P)-HC**

TITLE: **G. CONTROL BOX ASSY**

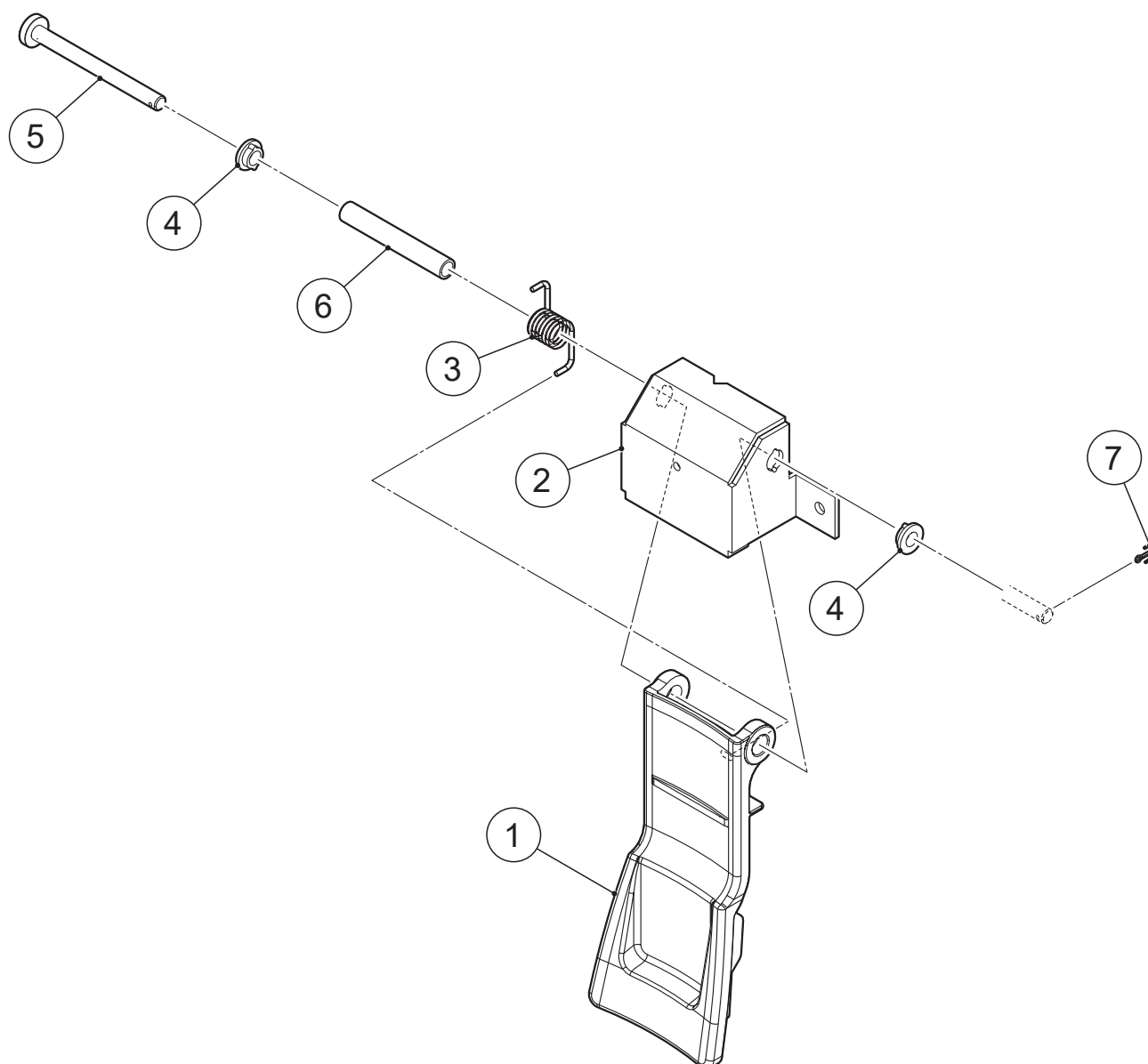
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	CONTROL BOX		377199G01	1				
2	BOARD SUPPORT		414929-01	6				
3	CONTROLLER BOARD - 10DCM		P02107-99	1				
4	BUSHING		428394-05	1				
5	PROTECTOR		440972-01	1				



MODEL: **DCM-60KE(-P)-HC**

TITLE: **H. FRONT PANEL ASSY - 60LO**

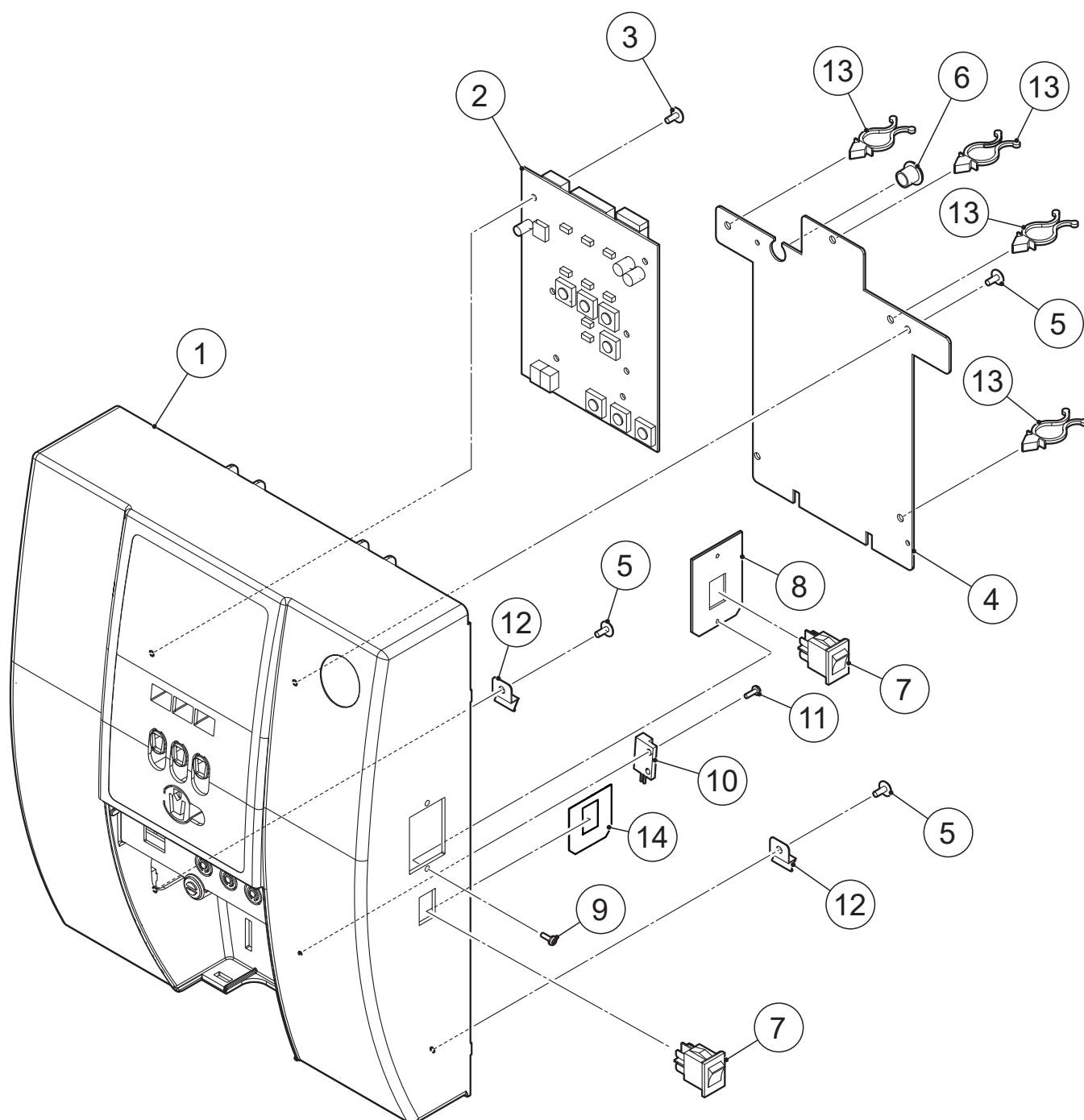
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	FRONT PANEL (LO) - 60		375179G01	1				
2	REED SWITCH		431788-01	1				
3	PAN HEAD MACHINE SCREW		FSP0308S0	2				
4	TIE	CV-100	7920-0002	1				



MODEL: **DCM-60KE(-P)-HC**

TITLE: **J. LEVER - UNIT**

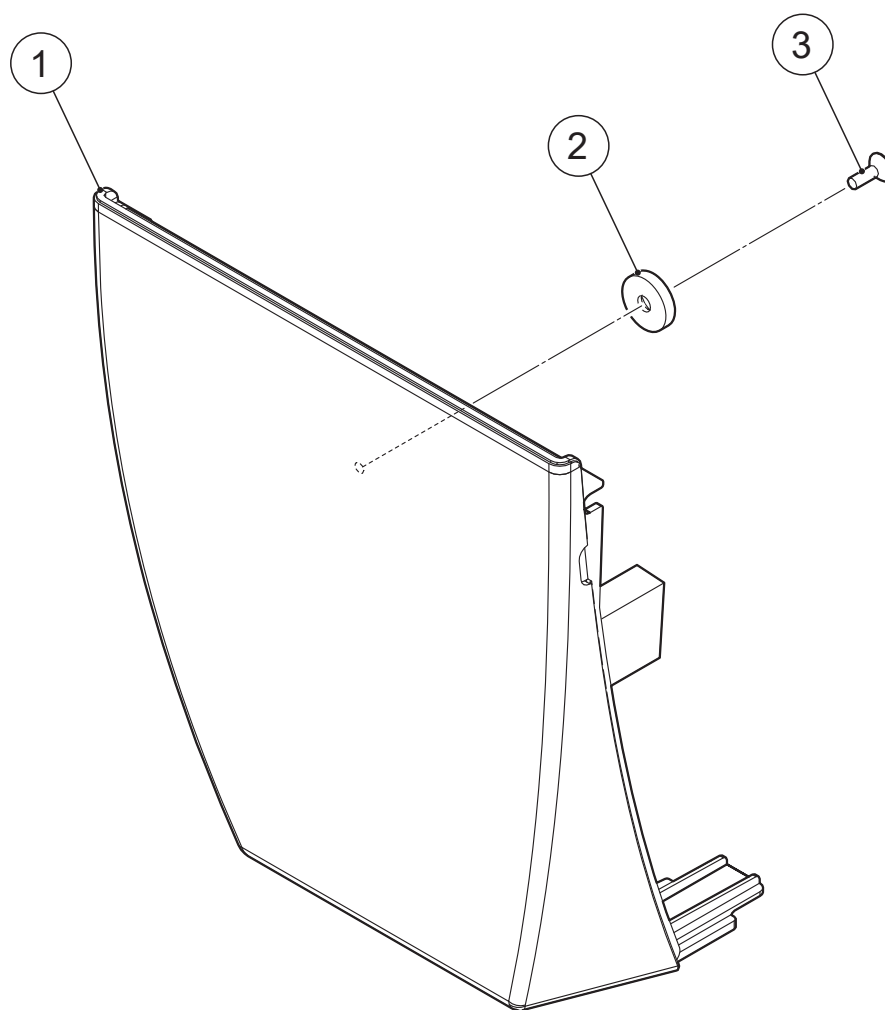
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	LEVER ASSY		375131G02	1				
2	BRACKET - LEVER		376457M01	1				
3	SPRING (C)		475483M01	1				
4	SPACER (A)		461230-01	2				
5	SHAFT - LEVER		475538M01	1				
6	TUBE		475537P01	1				
7	SPLIT PIN		711SP1612	1				



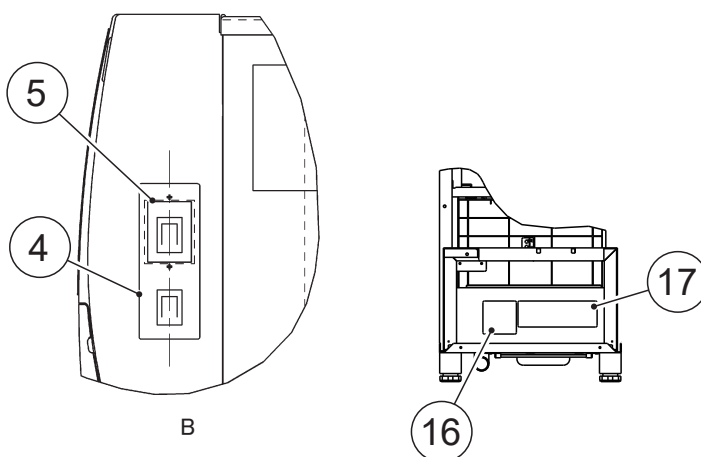
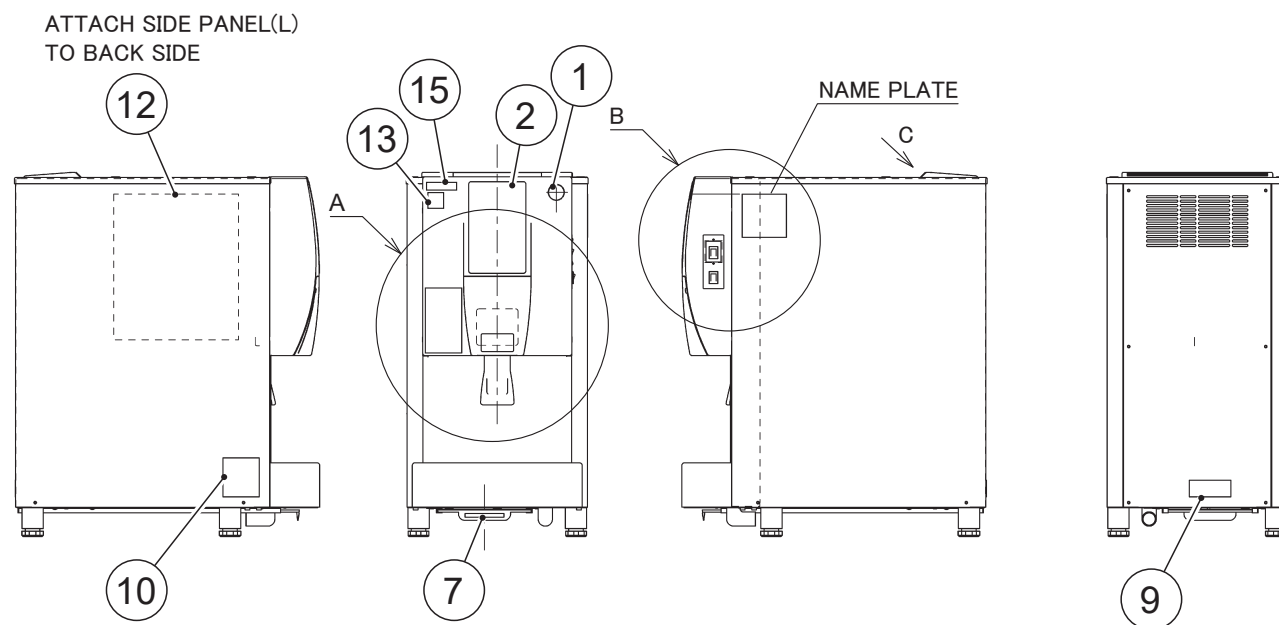
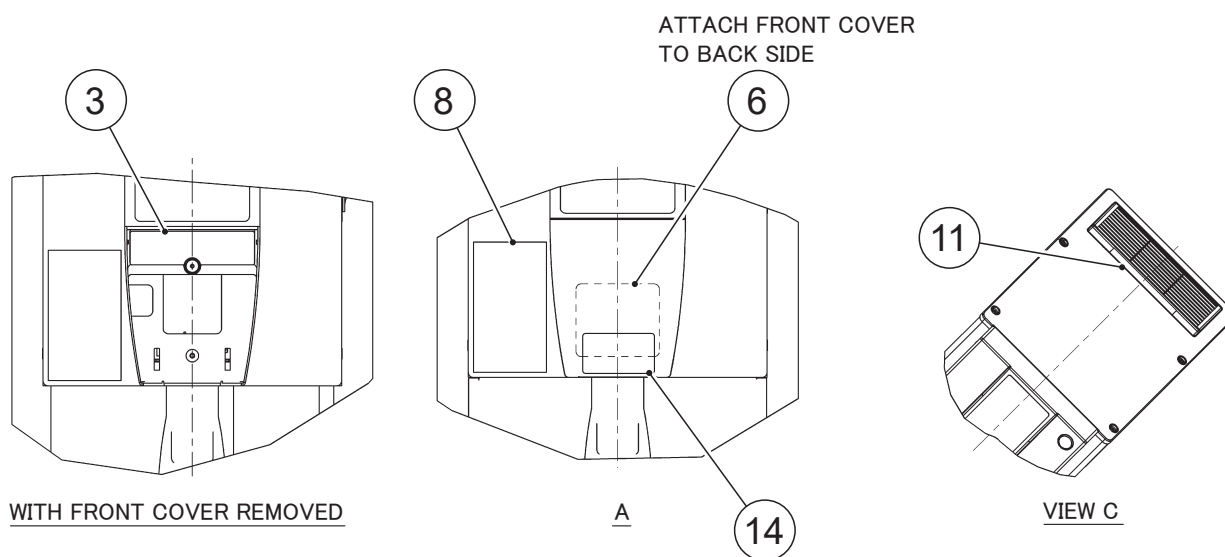
MODEL: **DCM-60KE(-P)-HC**

TITLE: **K. FRONT PANEL (UP)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	FRONT PANEL (UPG) - 70		261905G01	1				
2	OPERATION BOARD - 10DCM		P02108-01	1				
3	T2 TRUSS HEAD SCREW P		FT70408M0	7				
4	COVER - OPERATION		376458M01	1				
5	T2 TRUSS HEAD SCREW		FT20408S0	4				
6	BUSHING		428394-02	1				
7	ROCKER SWITCH		P02696-01	2				
8	BRACKET - SWITCH		476734M01	1				
9	SCREW - BLACK		P02648-01	2				
10	REED SWITCH		431788-01	1				
11	PAN HEAD TAPPING SCREW T2		FT50308M0	2				
12	HOOK/FRONT		475487M01	2				
13	CLAMP		P05216-01	4				
14	BRACKET (B) - SWITCH		485970M01	1				



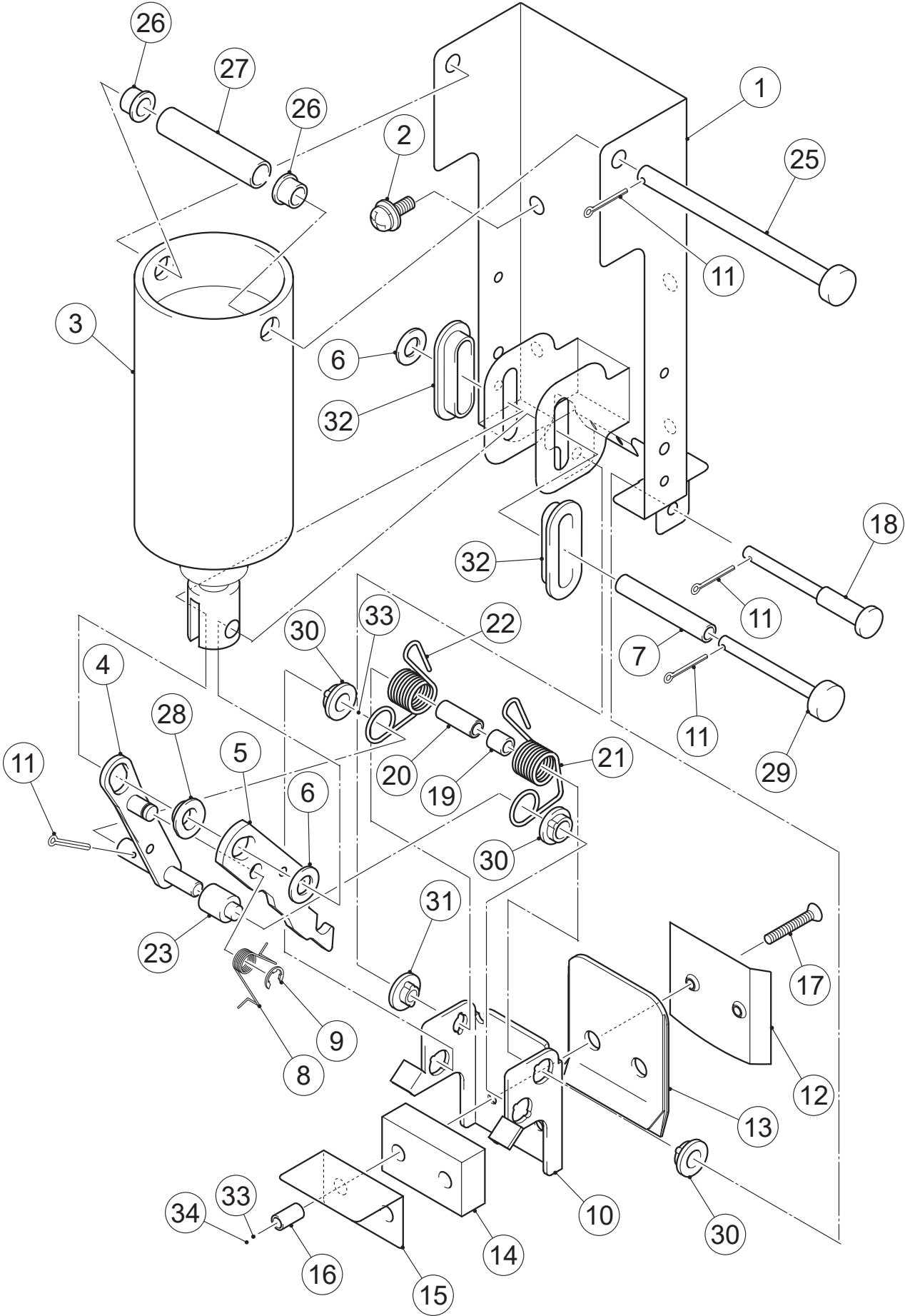
MODEL: DCM-60KE(-P)-HC								
TITLE: L. FRONT COVER								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	COVER - FRONT		475701G01	1				
2	CATCH		P02548-01	1				
3	TAPPING SCREW -COUNTERSUNK		P02195-01	1				



MODEL: **DCM-60KE(-P)-HC**

TITLE: **M. LABEL LOCATION**

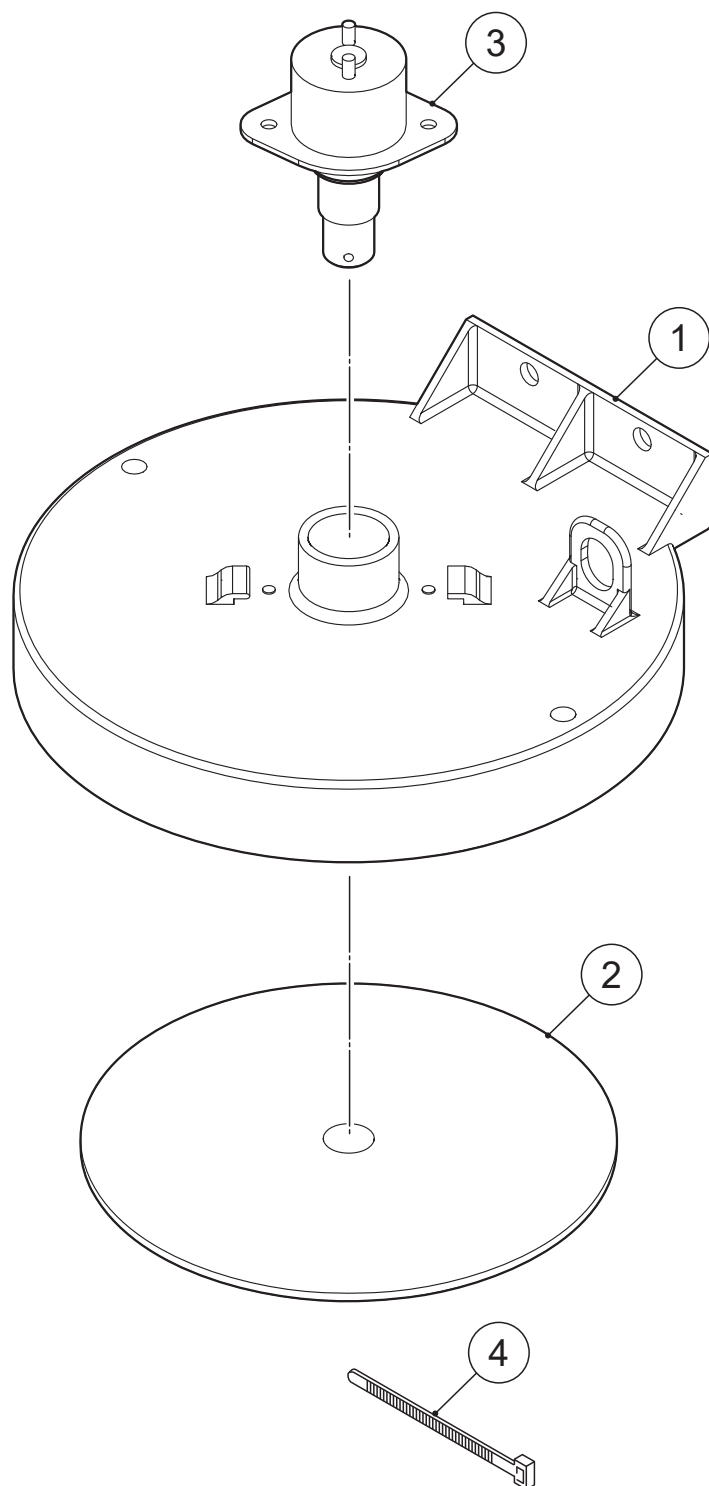
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 K-1	K-2 and later			
1	LABEL - PENGUIN		448818-01	1	1			
2	OPERATION LABEL	L030, L030-C101	379973L01	1	1			
		L031, L031-C101	379973L02	1	1			
3	CONTROL LABEL		384556L01	1	1			
4	LABEL-POWER SUPPLY A		476672L01	1	1			
5	LABEL-POWER SUPPLY B		476718L01	1	1			
6	LABEL-SPOUT		476671L01	1	1			
7	LABEL - AIR FILTER		452799-01	1	1			
8	WARNING LABEL		386085L01	1	1			
9	CAUTION LABEL		476902L01	1	1			
10	CAUTION LABEL - SERVICE		471180L01	1	1			
11	CAUTION LABEL		477575L01	1	1			
12	WIRING LABEL		262508L01	1	-			
			2E0148L01	-	1			
13	LABEL - HACCP		476519L01	1	1			
14	LABEL - LEVER	L030, L030-C101	481876L01	1	1			
15	LABEL - HFCFREE		388977L01	1	1			
16	LABEL - R290		474520L01	1	1			
17	CAUTION LABEL-HYDROCARBON		373722L01	1	1			



MODEL: **DCM-60KE(-P)-HC**TITLE: **N. SHUTTER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	BRACKET - SOLENOID		351479G01	1				
2	SCREW		434838-02	4				
3	SOLENOID		P02647-01	1				
4	SHAFT		462262G01	1				
5	HOOK - SHUTTER		438406-02	1				
6	SPACER		454943-01	2				
7	TUBE		451284-06	1				
8	SPRING		411532-01	1				
9	ERING		721S-0004	1				
10	STOPPER		351480-01	1				
11	SPLIT PIN		711SP1612	4				
12	SHUTTER PLATE (A1)		414756-01	1				
13	PLATE (B) - SHUTTER		466047-01	1				
14	CUSHION		419150-01	1				
15	PLATE (D) - SHUTTER		466063-01	1				
16	SHUTTER COLLAR (C)		411539-03	2				
17	SCREW		441581-01	2				
18	SHAFT (B)		462561-01	1				
19	TUBE		451284-05	1				
20	COLLAR		454942-01	1				
21	SPRING (R)		452502-01	1				
22	SPRING (L)		452503-01	1				
23	SHAFT (B2)		432520-02	1				
24	SHAFT - SOLENOID		462257-01	1				
25	BUSH		462558-02	2				
26	COLLAR - SOLENOID		462559-01	1				
27	SPACER (D)		461233-01	1				
28	SHAFT - PLUNGER		462258-01	1				
29	SPACER (A)		461230-01	3				
30	SPACER (B)		461231-01	1				
31	SPACER(C)		461232-01	2				
32	FLAT WASHER		FWPL06S0	1				

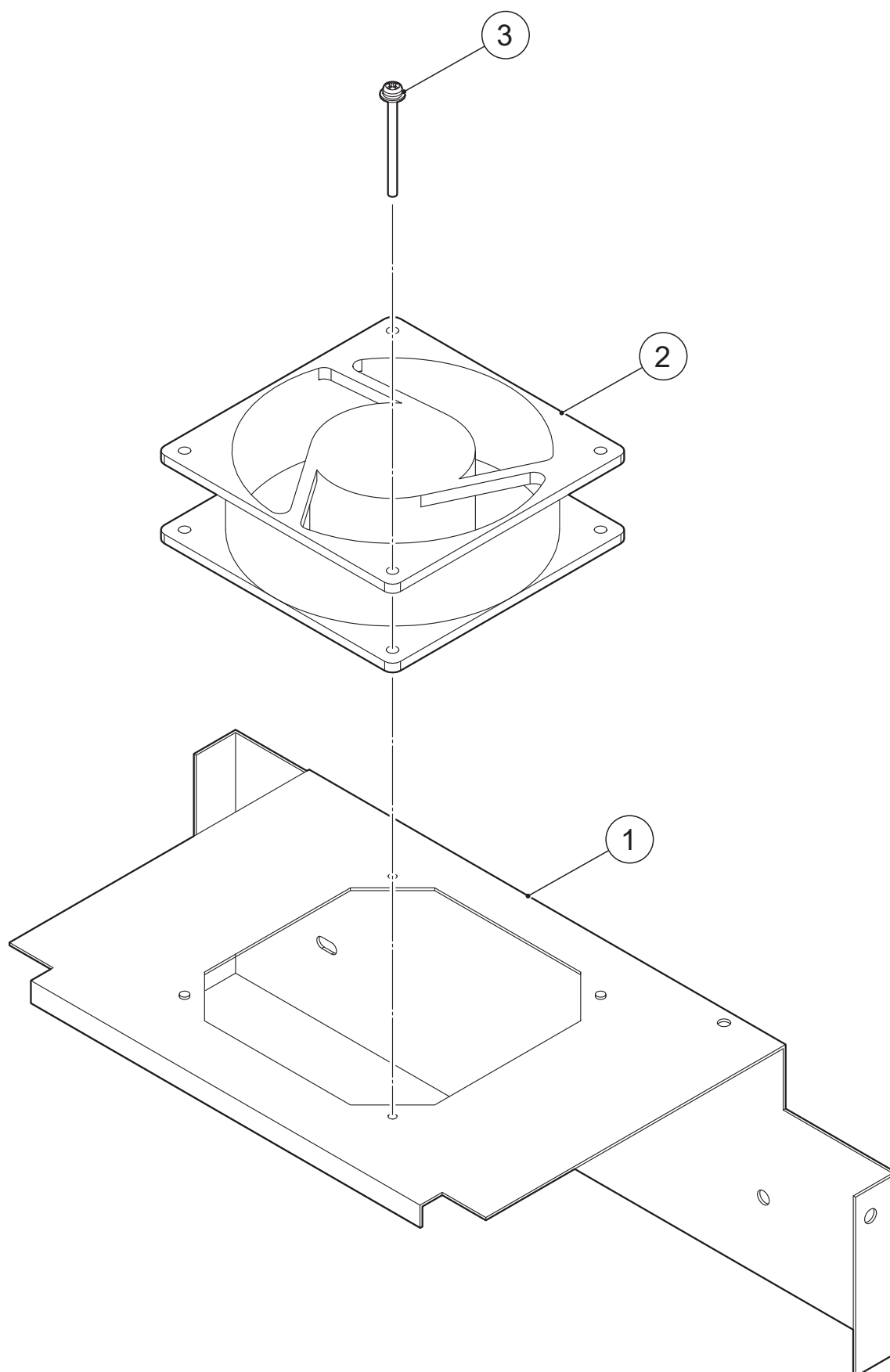
MODEL: DCM-60KE(-P)-HC								
TITLE: N. SHUTTER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
33	FLAT WASHER		FWPL03S0	2				
34	NUT		FNH103S0	4				



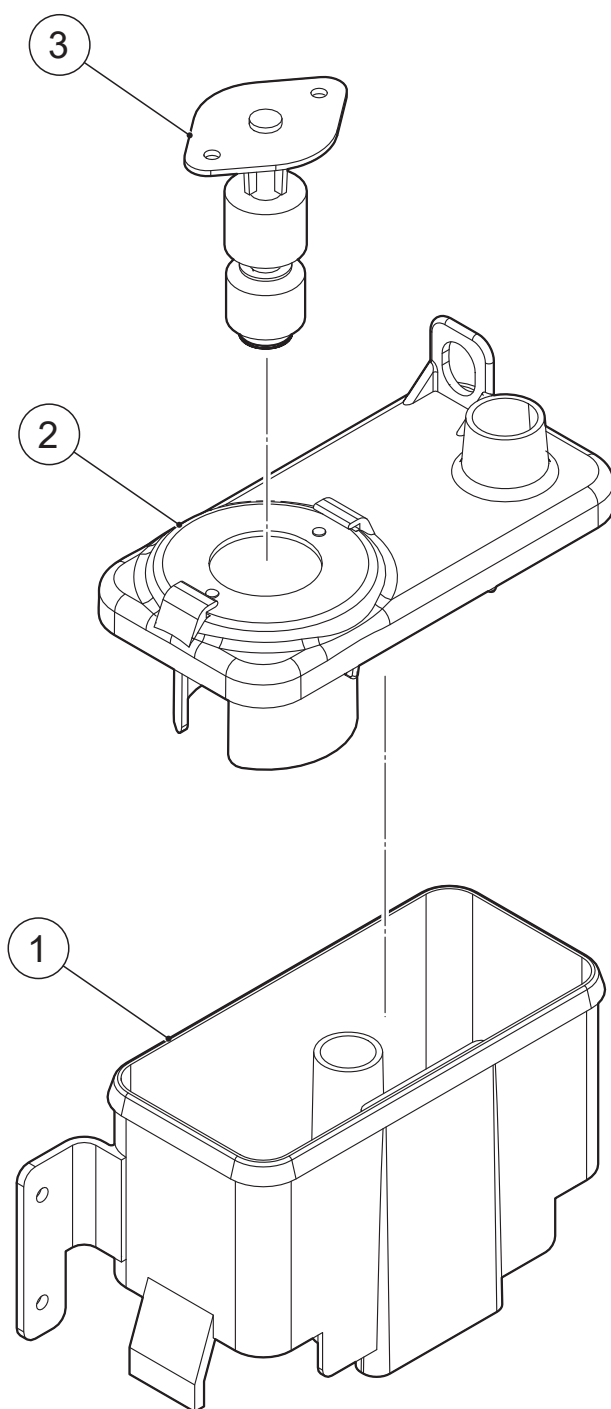
MODEL: **DCM-60KE(-P)-HC**

TITLE: **P. COVER ASSY - BIN TOP**

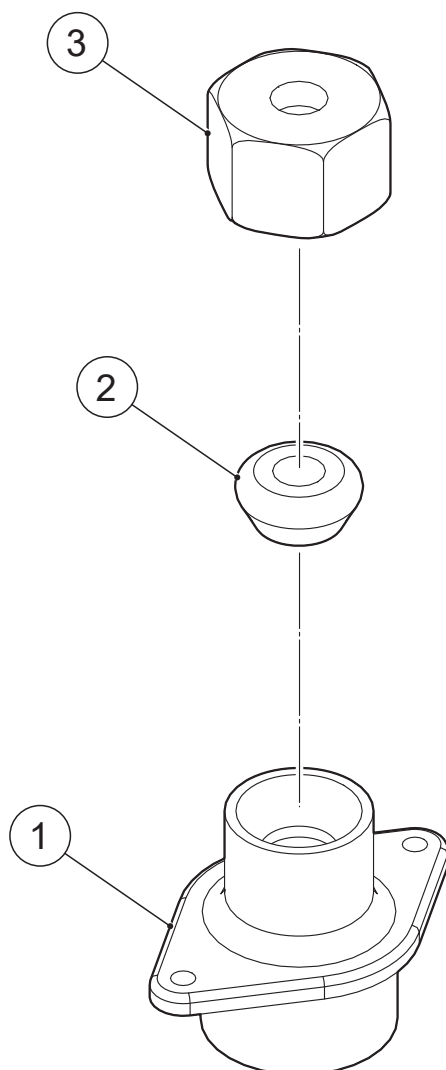
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	COVER - BIN		329037G01	1				
2	BALANCE PLATE		442910-01	1				
3	BIN CONTROL ASSY		459673-01	1				
4	TIE	CV-100	7920-0002	1				



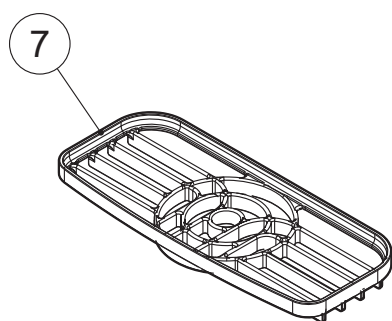
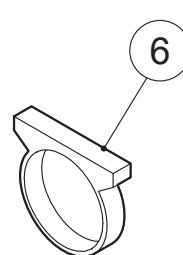
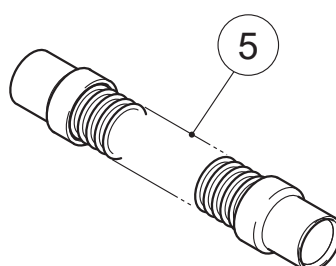
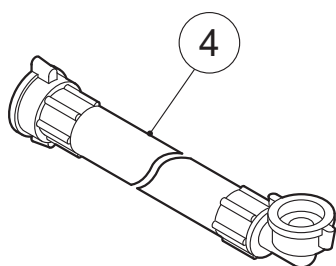
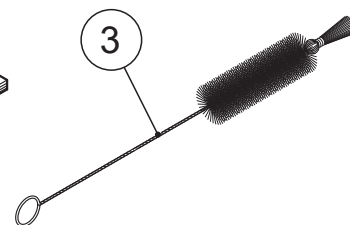
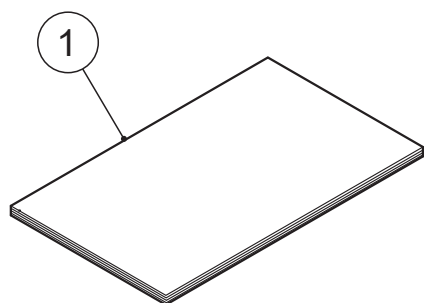
MODEL: DCM-60KE(-P)-HC					TITLE: Q. FAN MOTOR ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				J-1 and later					
1	BRACKET - FM		262221M02	1					
2	FAN MOTOR		P05020-01	1					
3	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)		FSK0445S0	2					



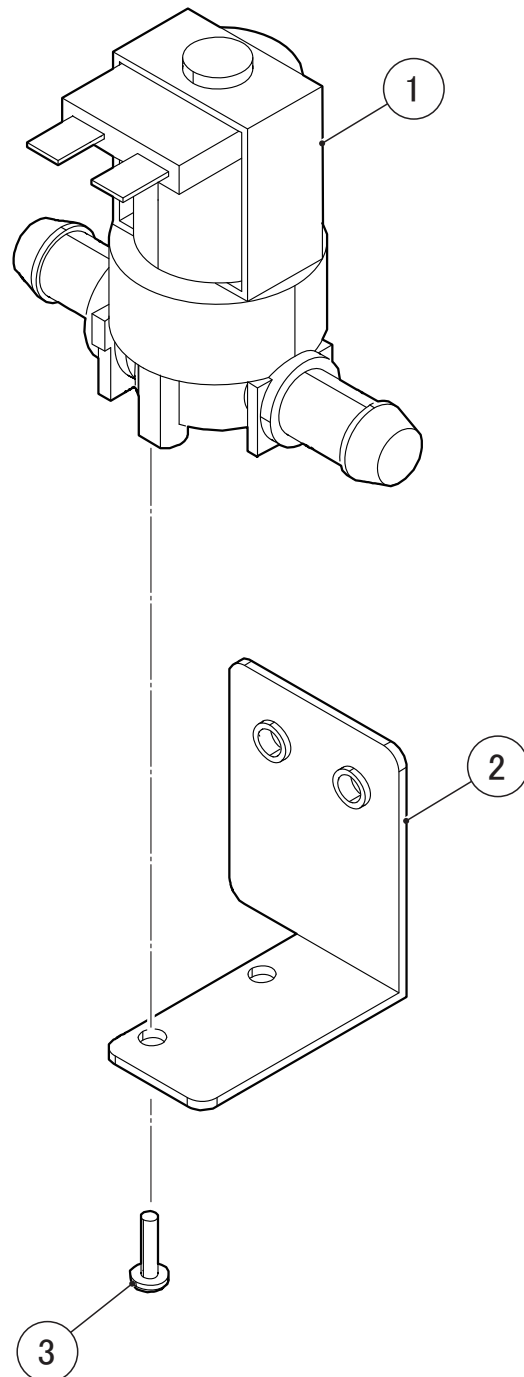
MODEL: DCM-60KE(-P)-HC								
TITLE: R. TANK ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	RESERVOIR		217620-03	1				
2	RESERVOIR COVER		272299P01	1				
3	FLOAT SWITCH		435490-01	1				



MODEL: DCM-60KE(-P)-HC TITLE: S. FITTING - WATER SUPPLY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER					
				J-1 and later				
1	FITTING - WATER SUPPLY		376409M01	1				
2	TAPPERED PACKING		415715-04	1				
3	CAP - FLARE		415713-02	1				



MODEL: DCM-60KE(-P)-HC				TITLE: T. ACCESSORIES				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 and later				
1	INSTRUCTION MANUAL	L030, L030-C101 L031, L031-C101	L1L009206	1				
		L030-C301, L031-C301	L1L030301	1				
2	INSTRUCTION MANUAL		122234L01	1				
3	CLEANING BRUSH		457264-01	1				
4	INLET HOSE		P03534-01	1				
5	DRAIN HOSE		446730-01	1				
6	HOSE CLAMP	25*30	435947-08	1				
7	GRILLE		259896P01	1				



MODEL: DCM-60KE(-P)-HC				TITLE: U. WATER VALVE ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-1 K-0	K-1 and later			
1	WATER VALVE		P04521-01	-	1			
2	BRACKET - DRAIN VALVE		486316M01	-	1			
3	PAN HEAD TAPPING SCREW T2		FT50310F0	-	2			